

ACCTON

Assembly drawing

Model No.

ES6632BT2-0914-168ZZ(6712-32X-O-AC-F)

ES6632BT2-0914-168ZZ(6712-32X-O-AC-B)

Cust. Model No.

6712-32X-O-AC-F

6712-32X-O-AC-B

Prod. P/N.

FP2ZZ6632002A

FP2ZZ6632000A

Big Config P/N.

CP2ZZ6632002A

CP2ZZ6632000A

MID Config P/N.

CP2ZZ6632015A

CP2ZZ6632016A

Small Config P/N.

CP2ZZ6632003A

CP2ZZ6632001A

Revision. R02

ECN NO.: ECN201508-099A

DATE.: 2015/09/17

HI-POT LABEL型式:

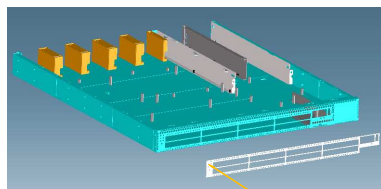
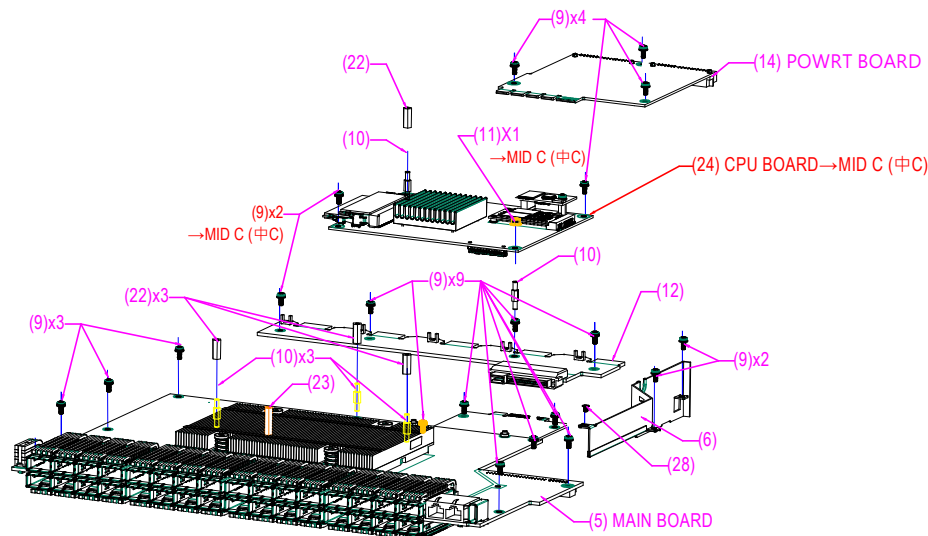
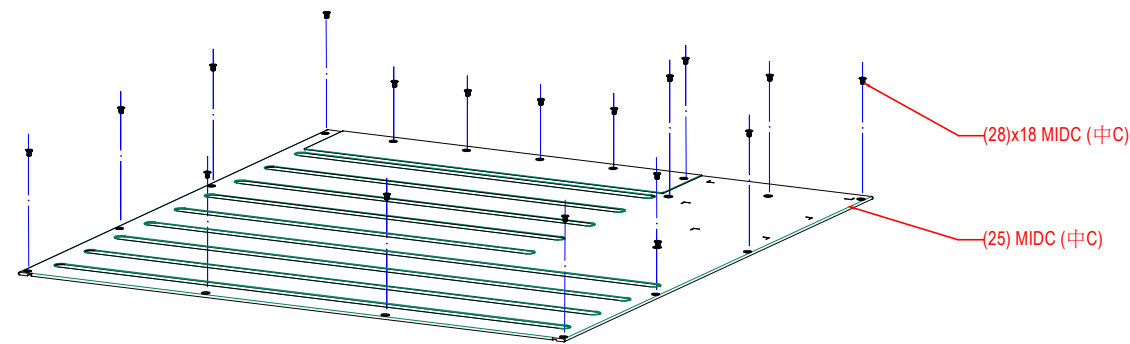
☒ 有打 HI-POT, 有貼 HI-POT

☐ 有打 HI-POT, 不貼 HI-POT

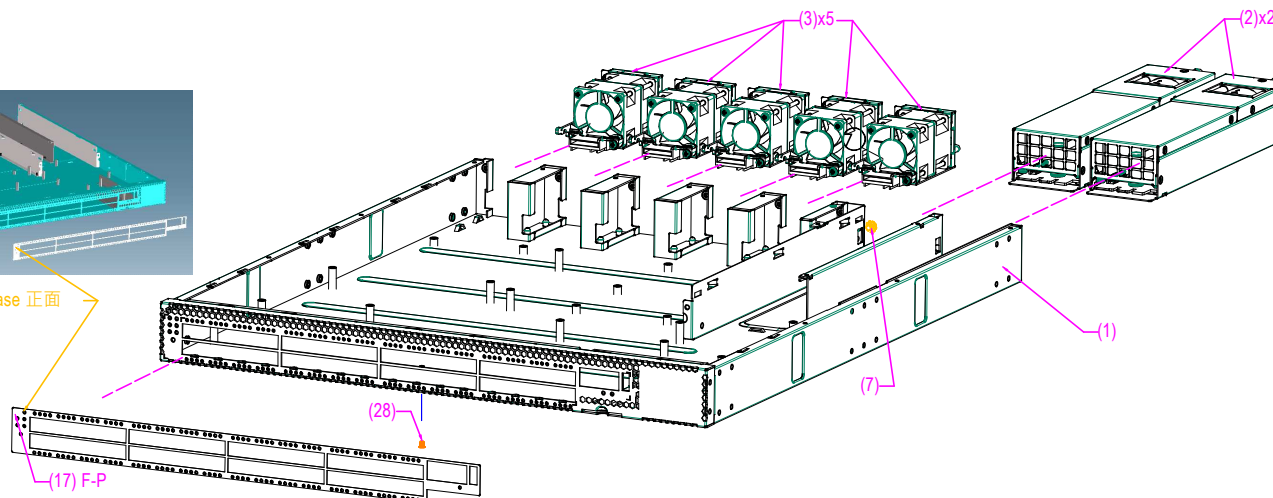
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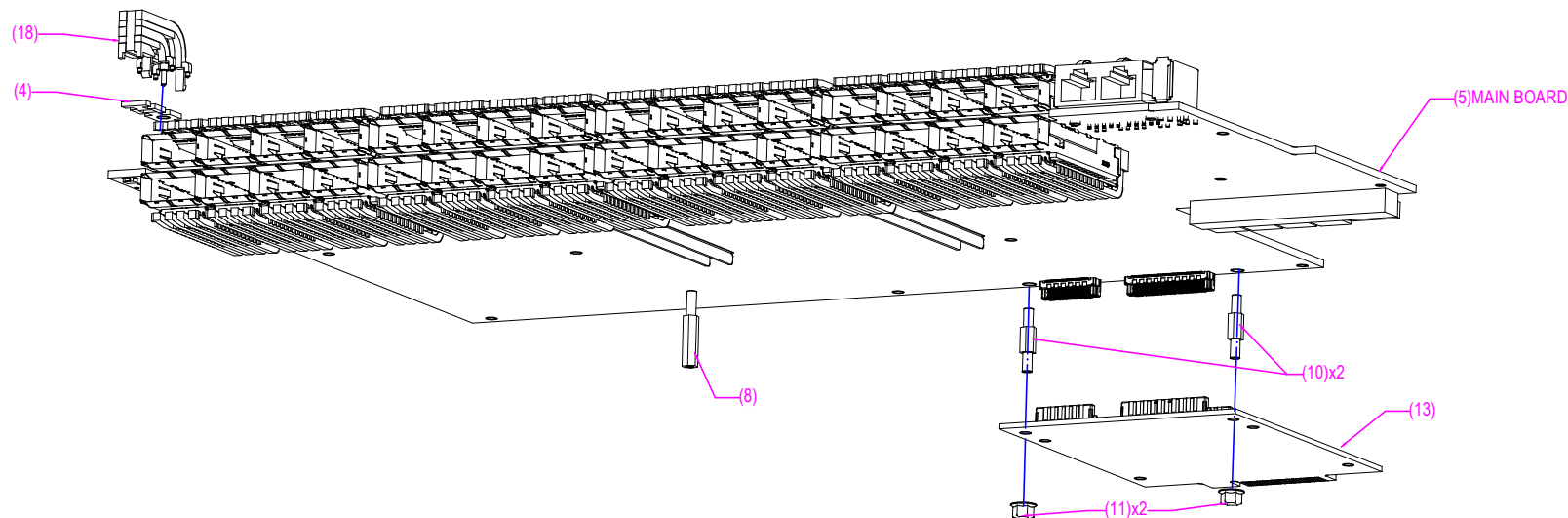
Designer. Debby Lu

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1. 先將 F-label(17) 貼於base 正面





MAC+SN LABEL 說明 (29) PN: 246103-002 ACCLABEL40x10mm

(29-1) Small C SN LABEL

For生產需求,此張label不隨線列印,IE會先印好內容提供給產線服貼在機台上,
讓產線把資料刷進系統(在此張LABEL上IE會提供另一組與主板上不同的內控序號)

PN: CP2ZZ6632001A

SN: AYWVXXXXXX HW Ver: RXXXX

← 參照 Product List Small C P/N

← 請參考BOM上面料號24940000022A的HW 版本
MAC LABEL 上的HW Ver. RXXX 請產線人員在小C階F/T 站把HW version刷進系統

Small C SN編碼原則:

- A → 固定
- Y → 年 (例如 2010→A,2011→B,2012→C...以此類推)
- WW → 週別
- XXXXXX → 流水號,週變流水號從000001開始

(29-2) Big C MAC+SN LABEL

客入的SN & MAC ID IE會提供,此張大C階浮貼的LABEL, IE會先列印好給產線,此張LABEL進到包裝階包裝時才能撕掉

Model No: 6712-32X-O-AC-X

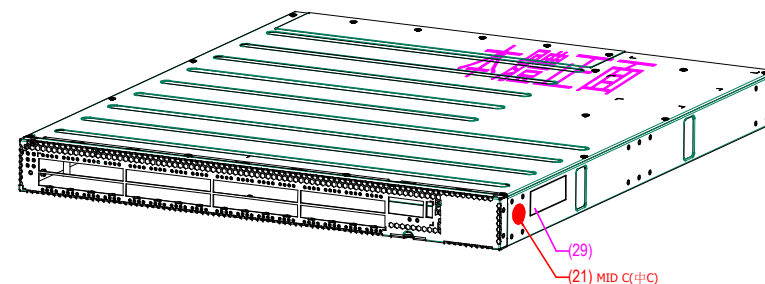
SN: 671232XYWWSSS MAC: XXXXXXXXXX

← 參照 Product List Customer Model

← MAC編碼原則:
XXXXXX → 前六碼固定碼(Edge-core MAC)
XXXXXX → 流水號,16進制跳 130號

Big C SN編碼原則:

- 671232X → 前七碼為固定碼
- YYWWSSS → 後七碼編碼說明:
- YY → 年 (例如 2010→10,2011→11,2012→12...以此類推)
- WW → 週別
- SSS → 流水號,週變流水號從001開始



<6712-32X Product List>

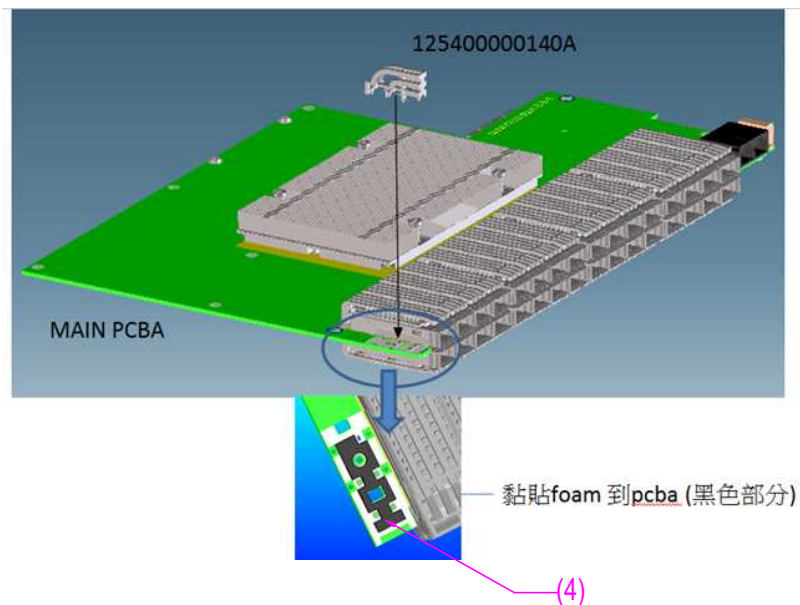
Customer Model	Small F P/N	Big C P/N	MID C P/N	Small C P/N	(5) Small C Main Board P/N	(12) Small C FAN Board P/N	(13) Small C EXTEND BOARD P/N	(14) Small C POWER Board P/N	(24) MID C CPU BOARD P/N	(20) Small C HW REV. P/N	CPU CONN12 FW REV. P/N	LABEL KIT P/N	(2) Small C BOX P/S P/N	(3) Small C FAN CONFIG
6712-32X-O-AC-F	FP2ZZ6632002A	CP2ZZ6632002A	CP2ZZ6632015A	CP2ZZ6632003A	NP2ZZ6632000A	NP2JN6632001A	NP2JN6632003A	NP2JN6632002A	NP2JN6632004A	24940000022A	249100001665A	LP2ZZ6632002A	131700000160A	C0TZZ5654000A
6712-32X-O-AC-B	FP2ZZ6632000A	CP2ZZ6632000A	CP2ZZ6632016A	CP2ZZ6632001A								LP2ZZ6632000A	131700000161A	C0TZZ5654001A

Item	Part Number	Description	Q'ty
01.	123100000739A	IRON BASE	1.0000
02.	参照 Product List	BOX P/S 400W	2.0000
03.	参照 Product List	FAN CONFIG	5.0000
04.	125900000102A	FOAM	1.0000
05.	NP2ZZ6632000A	PCBA ES6632BT2-0914-168ZZ MAIN	1.0000
06.	123400001013A	AIR BAFFLE BRK	1.0000
07.	124031-010	SCREW 4X5mm WITH WASHER LT	1.0000
08.	124600000108A	STAND OFF HFM 5BR M3X16X8mm	1.0000
09.. (小C)	124100018700A	SCREW M3X7mm WITH 2WASHER LT	18.0000
09.. (中C)	124100018700A	SCREW M3X7mm WITH 2WASHER LT	2.0000
10.	1246000000068A	SPACER HFM 5N STEEL(1215) M3X8X6X6mm	7.0000
11.. (小C)	1243000000400A	NUT FEN N M3 LT	2.0000
11.. (中C)	1243000000400A	NUT FEN N M3 LT	1.0000
12.	NP2JN6632001A	PCBA ES6632BT2-1014-JNJ FAN	1.0000
13.	NP2JN6632003A	PCBA ES6632BT2-1014-JNJ EXTEND	1.0000
14.	NP2JN6632002A	PCBA ES6632BT2-1014-JNJ POWER	1.0000
15.	246200005900A	AGCLABEL PET 35X30mm	1.0000
16.. (中C)	124100004200A	SCREW FHM+B M 3X4 A	2.0000
16.. (大C)	124100004200A	SCREW FHM+B M 3X4 A	18.0000
17.	246100000803A	F-P LABEL ES6632BT2	1.0000
18.	125400000140A	LIGHT PIPE	1.0000
19.	1234000000904A	LUGGAGE TAB BRACKET	1.0000

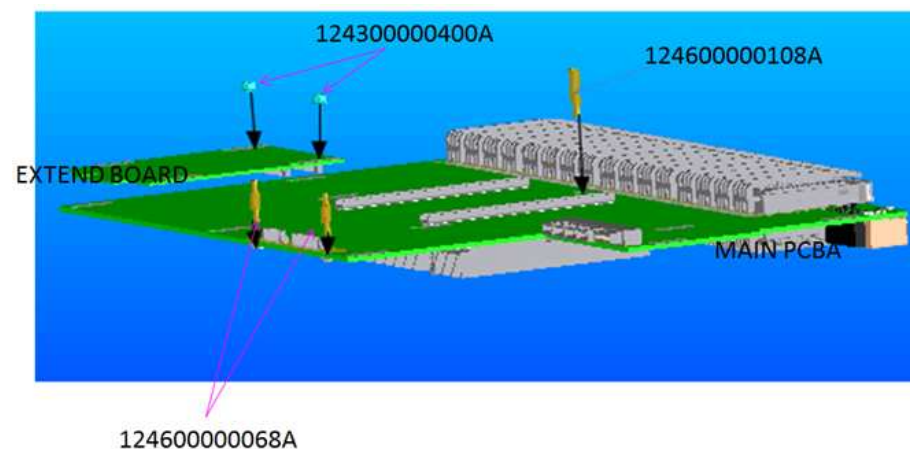
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組裝步驟說明:

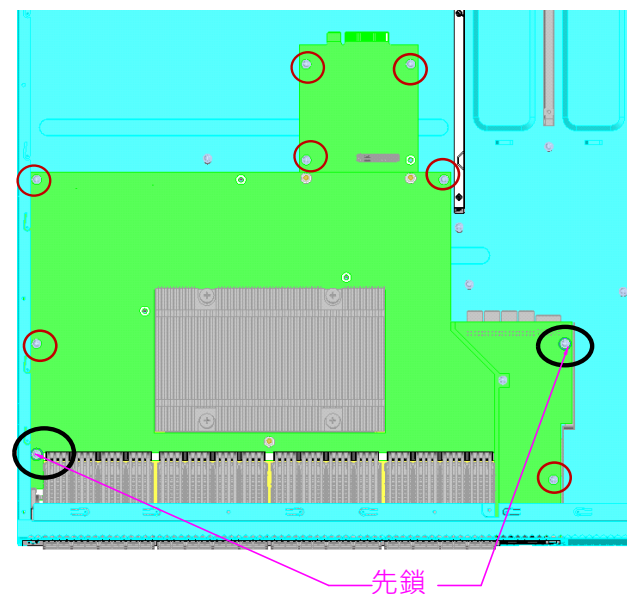
1. 先將 F-label(17) 貼於base 正面
2. 先組裝 LIGHT-PIPE(18)到Main- PCBA



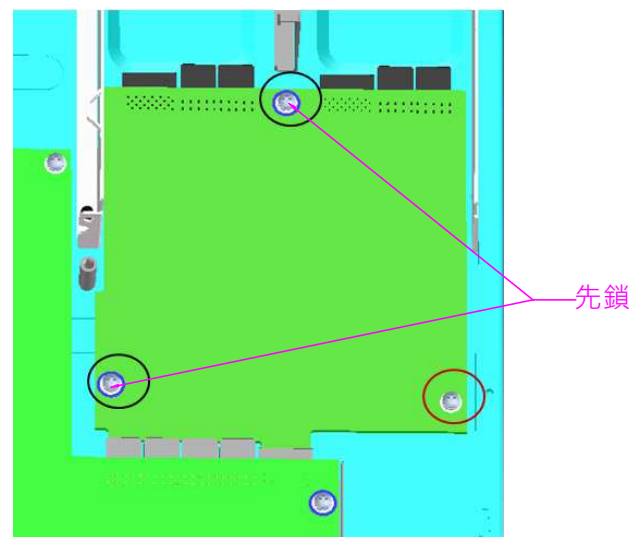
3. 將EXTEND BOARD(13) 組裝到MAIN PCBA (5)上



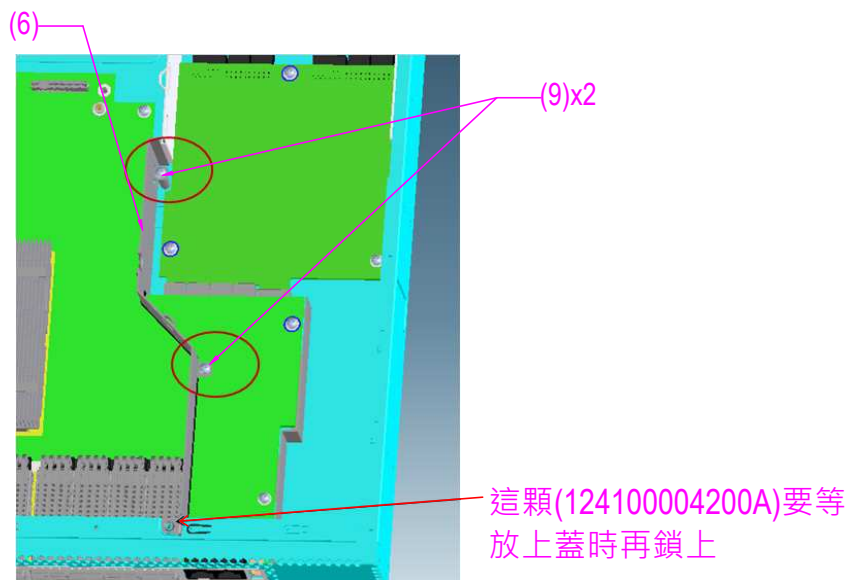
4. 將組好之MAIN/EXTEND BOARD 放置組到BASE 上,並且先鎖下列兩個黑圈選處之螺絲(9)X9,陸續將其他螺絲在鎖上(深紅圈選)



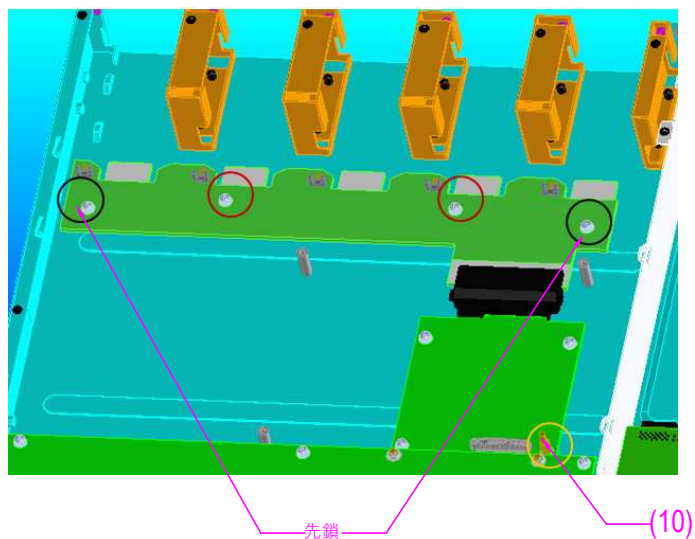
5. 插入PSU PCBA 到MAIN PCBA 並鎖上(9)x3螺絲;
先鎖兩顆黑圈選的,在鎖深紅圈選的



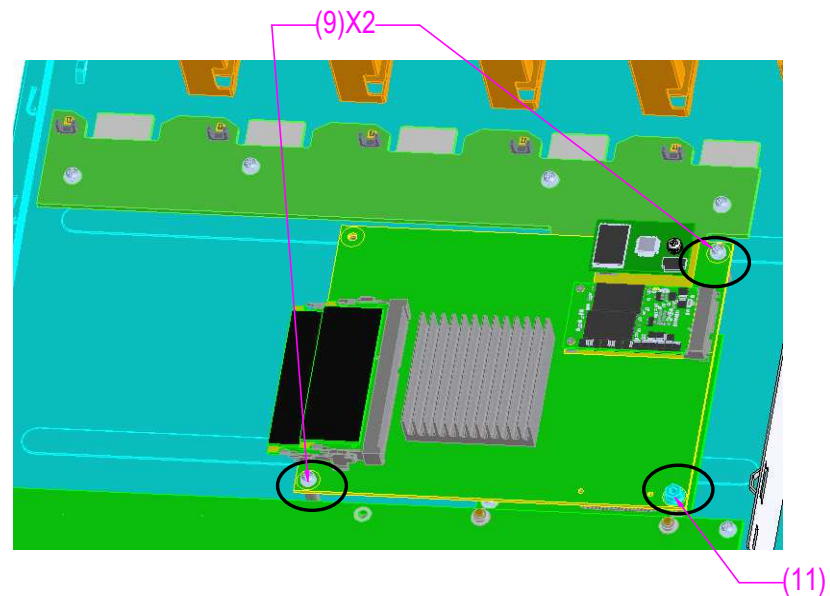
6.放入AIR BAFFLE BRK(6) 並先用兩顆(9)螺絲固定,另一顆(16)
要等放上蓋時再鎖上



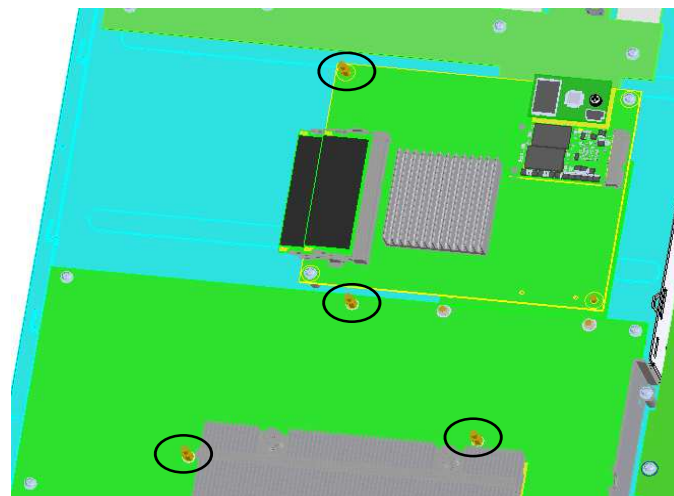
7.取FAN-EXTEND BOARD 插入EXTEND BOARD內,
7-1 使用(9)x4 鎖住;但要先鎖黑圈選處,再鎖紅圈選,
7-2 再拿螺柱 (10)x1



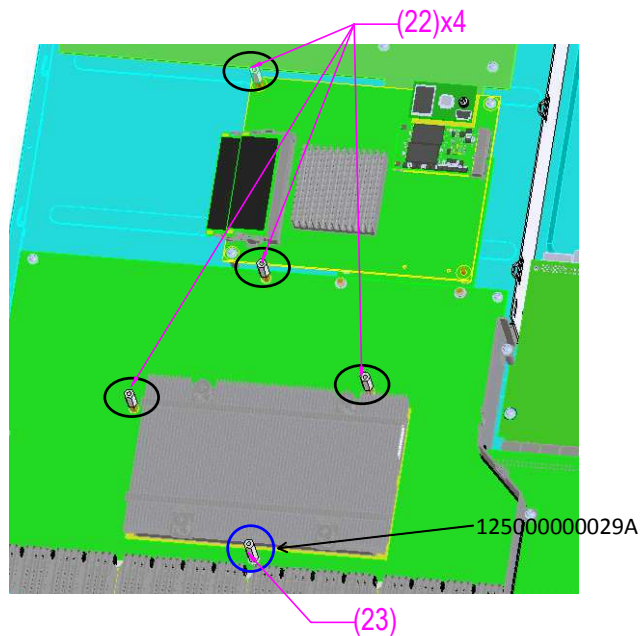
8. MID C (中C)組裝製程：放入CPU BOARD ,
並使用1個NUT(124300000400A)及螺絲 X 2(124100018700A)
固定CPU BOARD 如黑圈選處



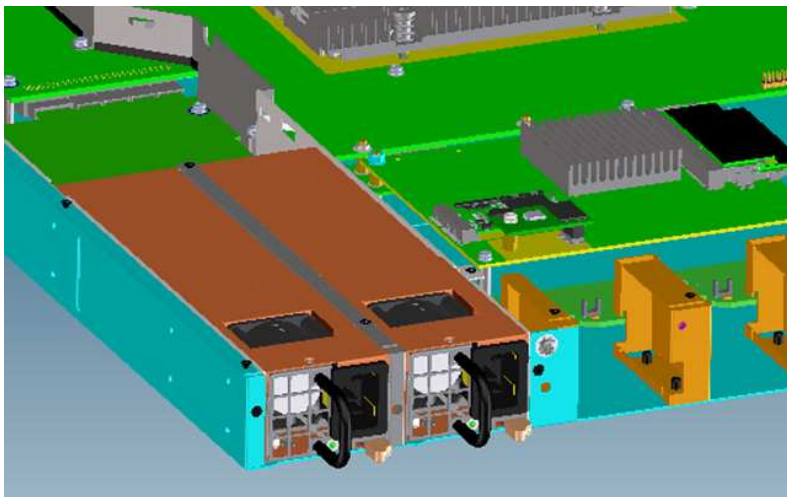
9. 拿(10) X4 固定 如黑圈選處 (使用5 kgf-cm)



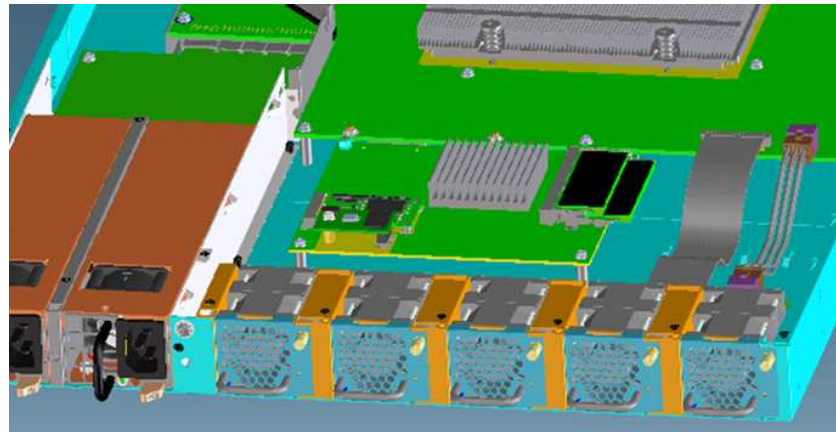
- 10 拿(22)x4固定如黑圈選處 (使用2 kgf-cm)
拿(23)x1固定如藍圈選處 (使用2 kgf-cm)



11. 插入兩個 PSU (2)



12. 插入組FAN-MODULE ,並將手旋螺絲鎖上



13. 將步驟6之螺絲(28)x1鎖上.
13-1 在蓋上COVER(25) 使用(28)x18 鎖上 及背面也要鎖一顆 (28)
13-2 鎖上接地螺絲(7)x1

