

Assembly drawing

ES7632BT2-1114-168ZZ(7712-32X-O-AC-F)

7712-32X-O-AC-F

FP3ZZ7632014A

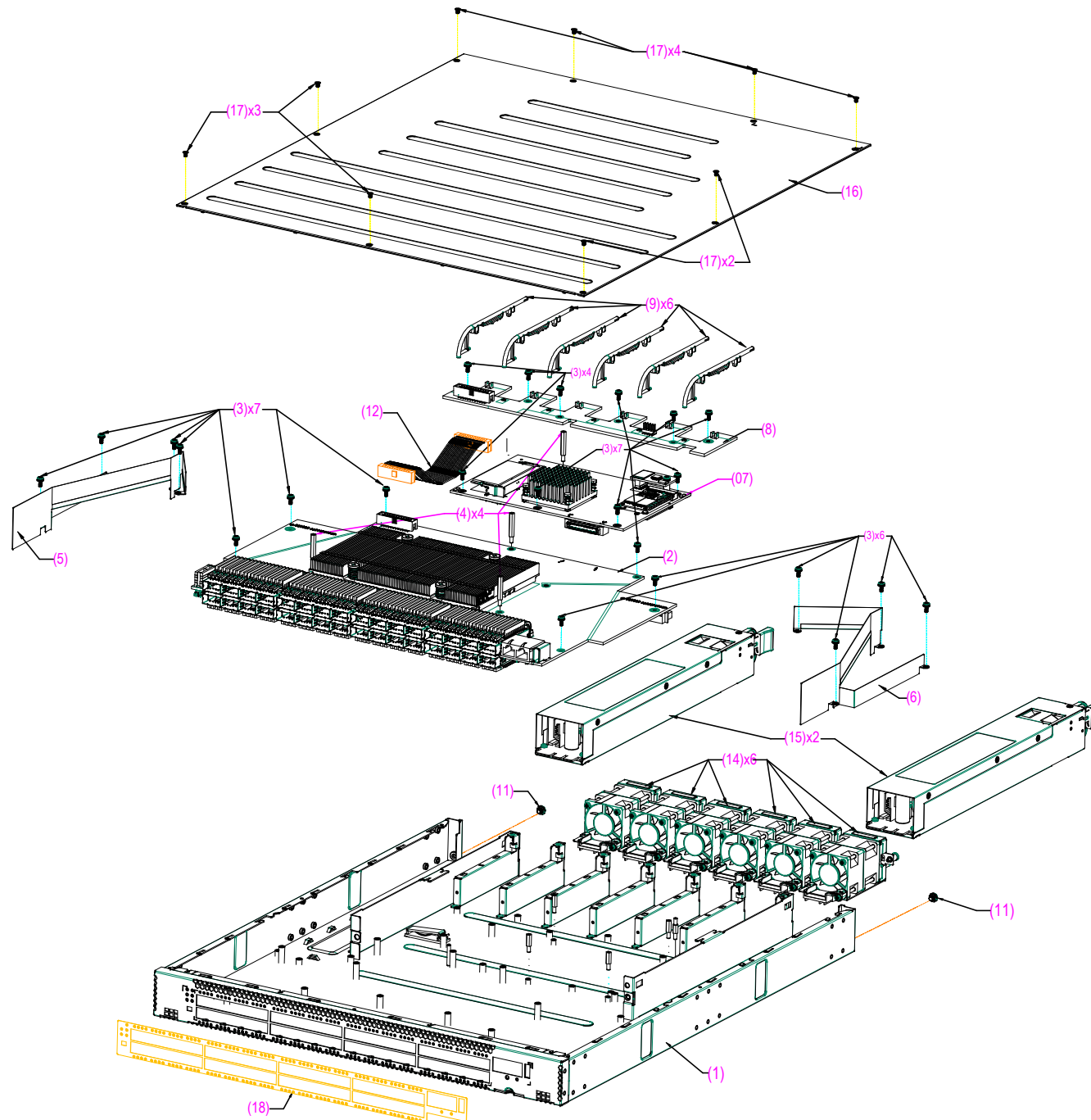
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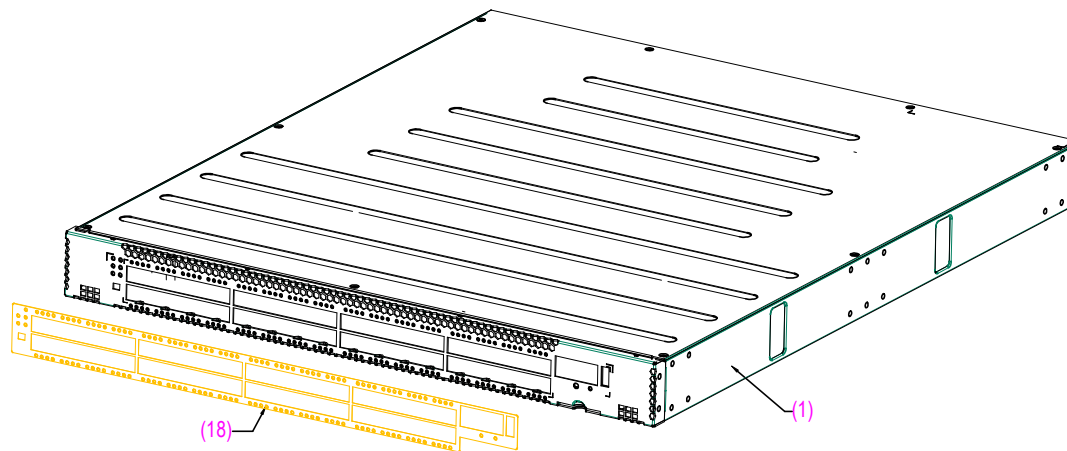
DATE.: 2015/09/09

無

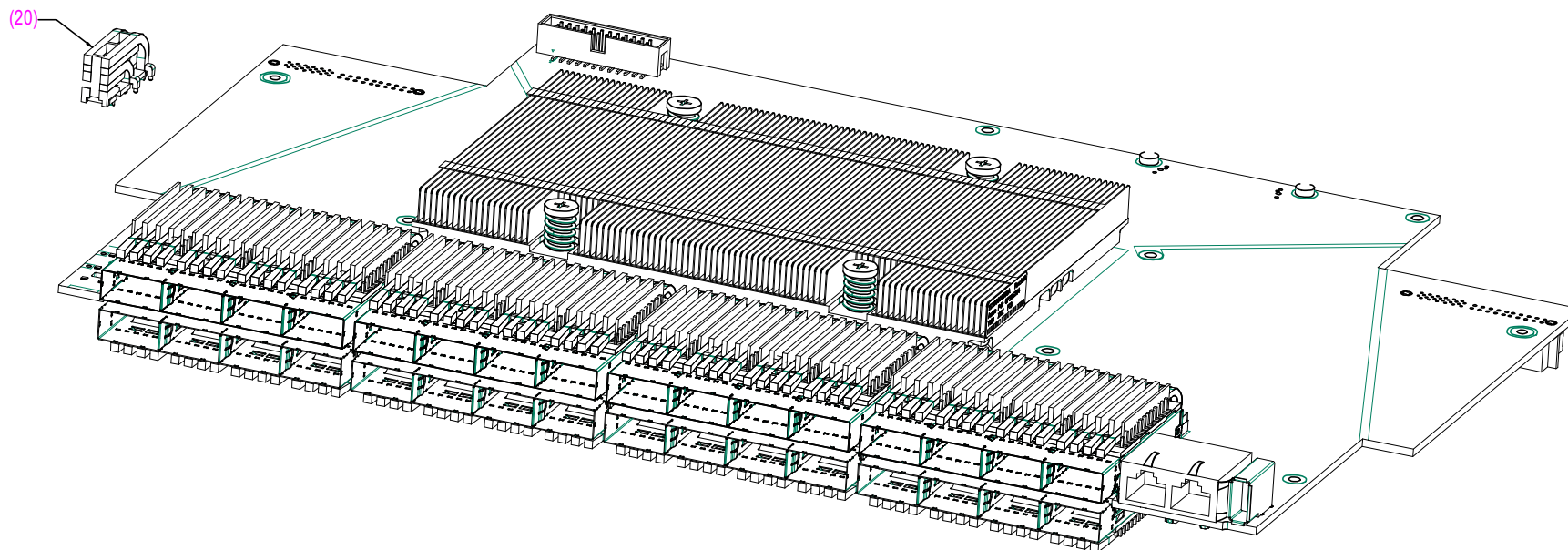
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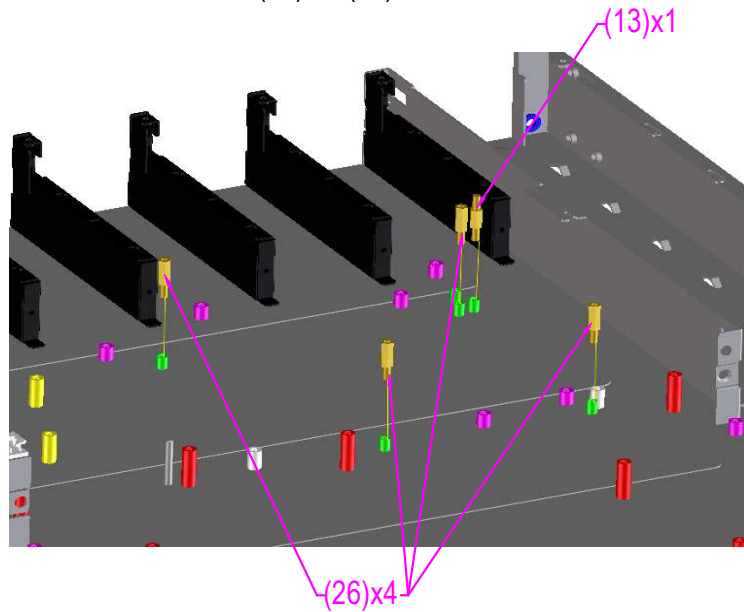
1. F-P LABEL(18) 貼於base 正面 (1)會比較好貼上



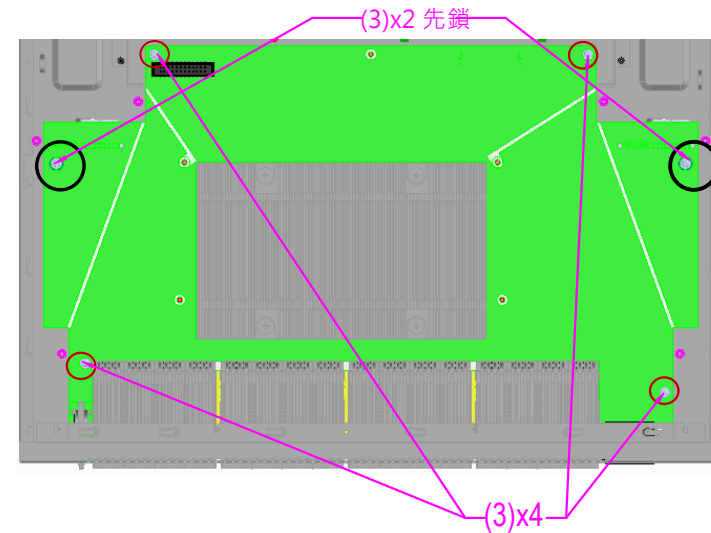
2. 先組裝 LIGHT-PIPE(20)到Main- PCBA



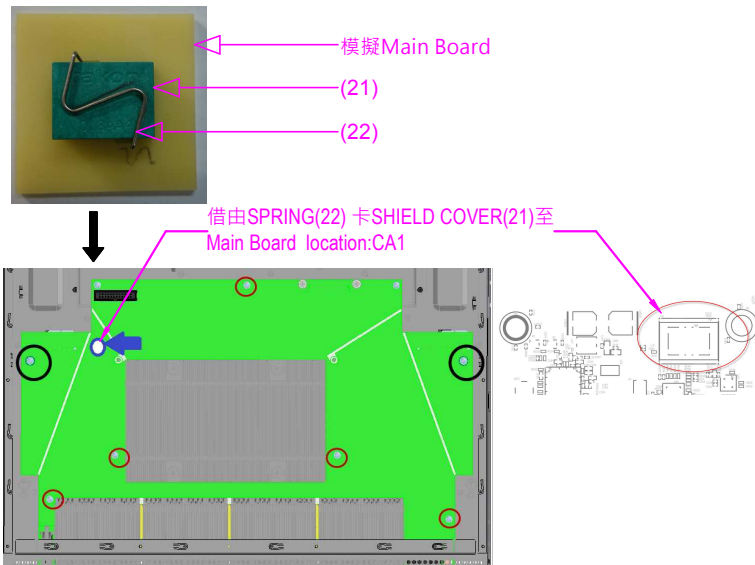
3. BASE 先鎖上螺柱 (26)x4/ (13)x1



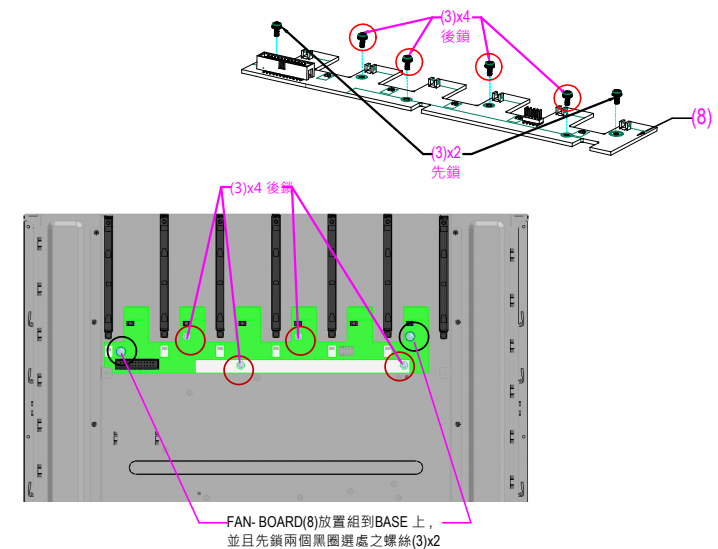
4. 將組好之MAIN BOARD 放置組到BASE 上,並且先鎖下列兩個黑圈選處之螺絲(3)x2,陸續將其他螺絲(3)x4再鎖上(深紅圈選)



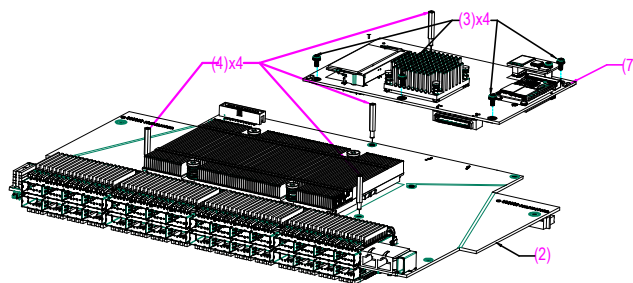
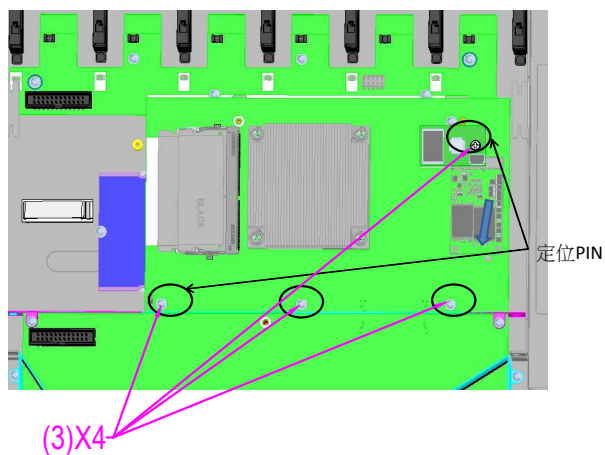
5. SHIELD COVER(21)+SPRING (22) 組裝說明



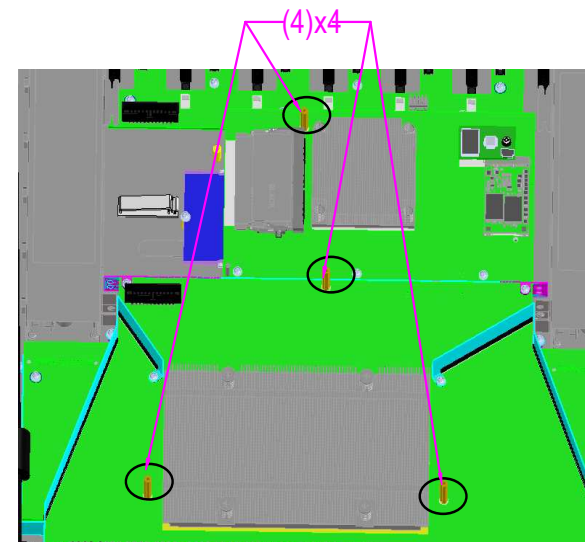
6. 將FAN- BOARD(8)放置組到BASE 上,並且先鎖下列兩個黑圈選處之螺絲(3),陸續將其他螺絲(3)x4再鎖上(深紅圈選)



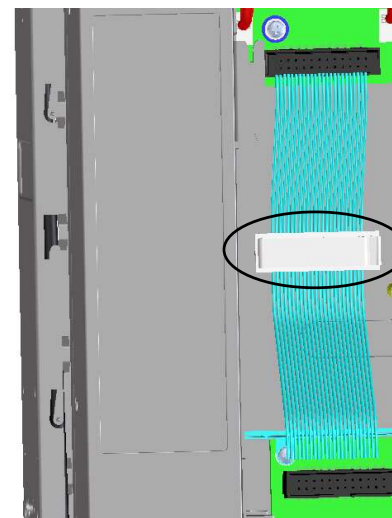
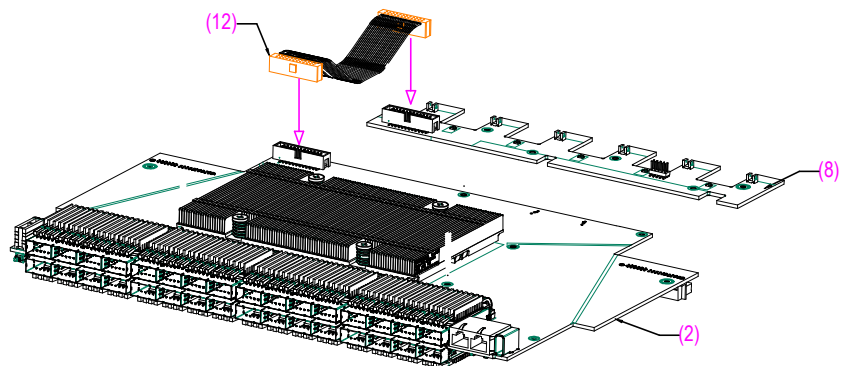
7-1. CPU BOARD (7) 對準兩個定位PIN 向前滑動可以
將120P 90度之BTB CONN.然後使用 (3)x4固定
CPU BOARD 如黑圈選處



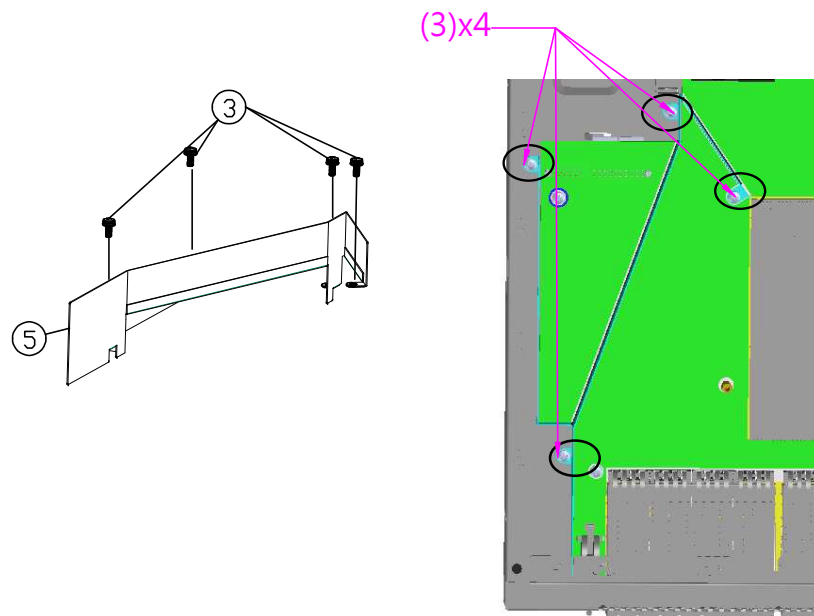
7-2. (4)x1 鎖 CPU BOARD,
7-3. (4)x3 鎖MAIN BOARD



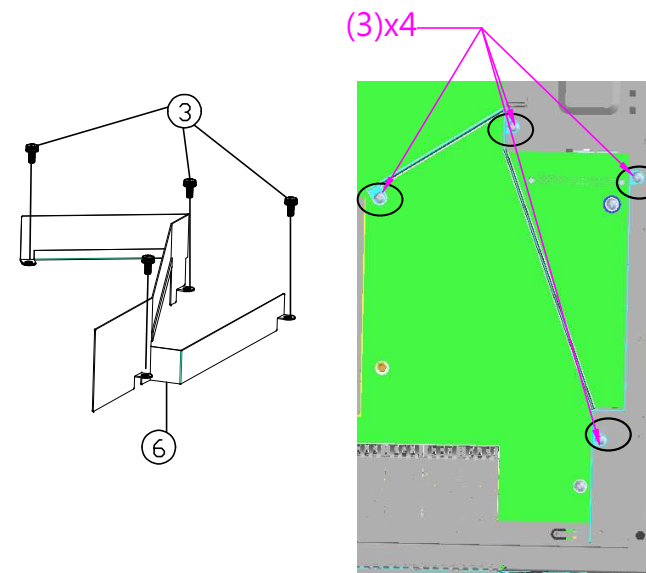
8. 拿(12) CABLE 分別押入FAN/MAIN BOARD 之CONN.
並使用束線座x1(與BASE 組裝一起) 固定CABLE 如黑色圈選處



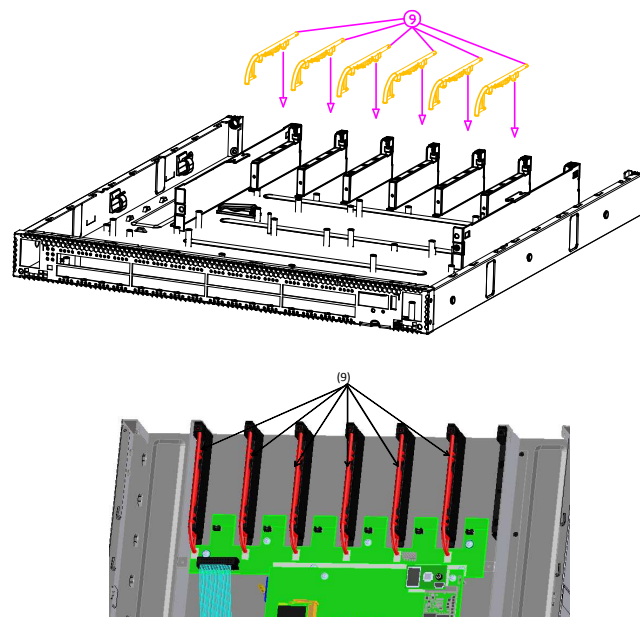
9-1. 拿(5) AIR DUCT BRK(L) 放置 MAIN BOARD/BASE上.
並使用螺絲(3)x4 固定如黑色圈選處



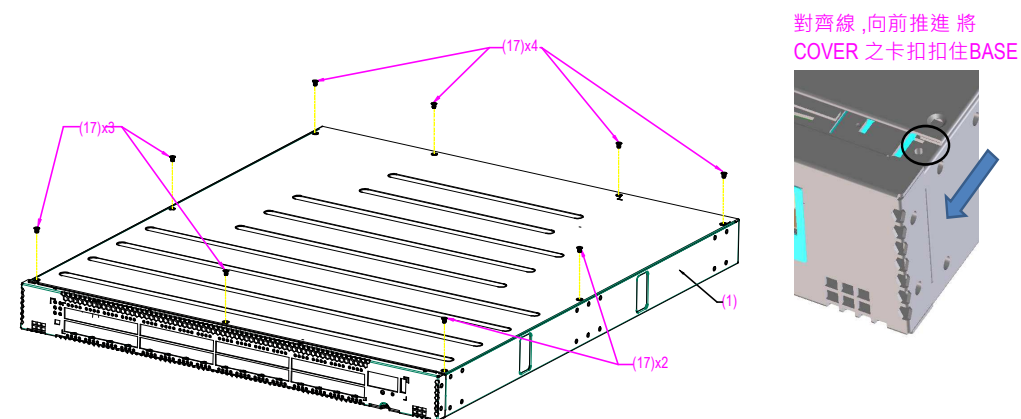
9-2. 拿(6)AIR DUCT BRK(R) 放置 MAIN BOARD/BASE上.
並使用螺絲(3)x4 固定如黑色圈選處



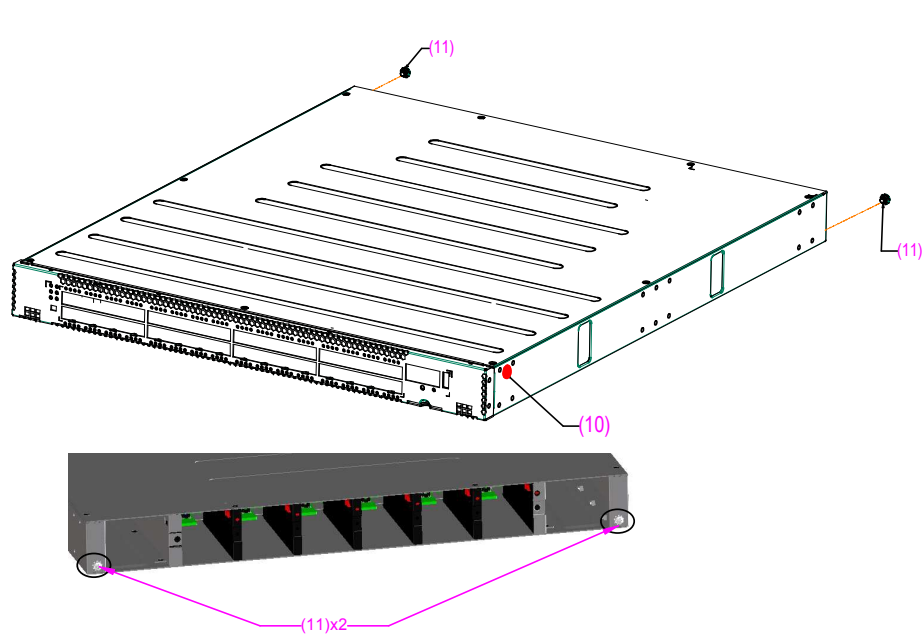
10. 拿(9) LIGHT PIPE 紅色顯示插入組裝到BASE上.



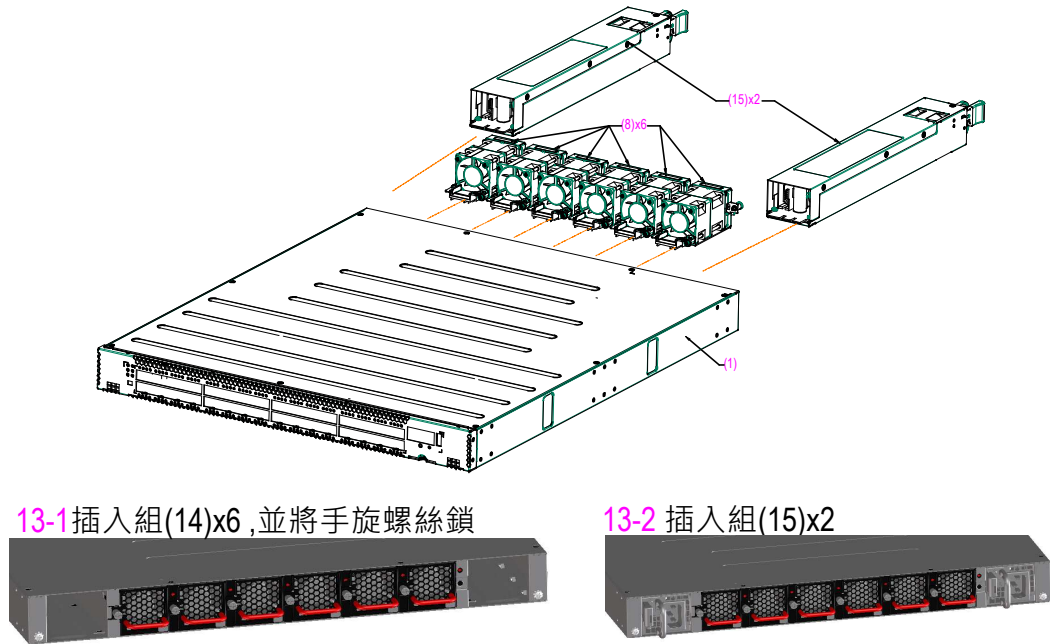
11. 將COVER 對準BASE 兩側之缺口對齊線, 向前推進蓋上
COVER(16) 使用(17)x9 鎖上,
(注意 要確認COVER 內部10個卡勾有確實勾到BASE ,不可突出)



12. 後側鎖上接地螺絲 (11)x2



13. 組裝(14)x6 FAN-MODULE及(15)x2 PSU(650W)



<Product List>

Customer Model	Small F P/N	Big C P/N	Small C P/N	(2) Small C Main Board P/N	(8) Small C FAN Board P/N	(07) Small C CPU BOARD P/N	(23)Small C HW REV. P/N	(24)Small C FT P/N	(25) Bigl C POST-FT P/N	(15) Small C BOX P/S P/N	(14) Small C FAN CONFIG	LABEL KIT P/N
7712-32X-O-AC-F	FP3ZZ7632014A	CP3ZZ7632014A	CP3ZZ7632015A	NP3ZZ7632000A	NP3ZZ7632008A	NP3ZZ7632013A (Rangeley)	249400000019A	175000002158A	175000002159A	131700000139A	C0TAO6632000A	LP3ZZ7632007A

MAC+SN LABEL 說明 (19) PN: 246103-002 ACCLABEL40x10mm

(19-1) Small C SN LABEL

For生產需求,此張label不隨線列印,IE會先印好內容提供給產線貼在機台上,
讓產線把資料刷進系統(在此張LABEL上IE會提供另一組與主板上不同的內控序號)

PN: CP3ZZ7632015A

SN: AYWWXXXXXX HW Ver: RXXX

← 參照 Product List Small C P/N

← 請參考BOM,上面料號2494000000XXA的HW 版本 MAC LABEL 上的HW Ver. RXXX

請產線人員在小C階F/T 站把HW version刷進系統

Small C SN編碼原則:

A → 固定

Y → 年 (例如 2010→A,2011→B,2012→C...以此類推)

WW → 週別

XXXXXX → 流水號,週變流水號從000001開始

註: PN:CP3ZZ7632015A 工單號: R508046 HW REV:R0AA

(19-2) Big C MAC+SN LABEL

客人的SN & MAC ID IE會提供,此張大C階浮貼的LABEL, IE會先列印好給產線,
此張LABEL進到包裝階包裝時才能撕掉

Model No: 771232X-O-AC-F

SN: 771232XYWWSSS MAC: XXXXXXXXXX

← 參照 Product List Customer Model

← MAC編碼原則:

XXXXXX → 前六碼固定碼(Edge-core MAC)

XXXXXX → 流水號,16進制跳 131號

Big C SN編碼原則:

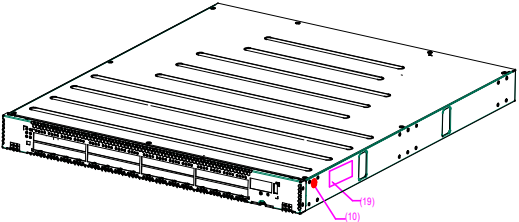
771232X → 前七碼為固定碼

YYWWSSS → 後七碼編碼說明:

YY → 年 (例如 2010→10,2011→11,2012→12...以此類推)

WW → 週別

SSS → 流水號,週變流水號從001開始



Item	Part Number	Description	Q'ty
01.	123100000708A	BASE ES7632BT-0614-168ZZ	1.0000
02.	NP3ZZ7632000A	PCBA ES7632BT-0614-168ZZ MAIN	1.0000
03.	124100018700A	SCREW M3X7mm WITH 2WASHER LT	24.0000
04.	124600000130A	STAND OFF HFM 5BR M3X22.4X6m	4.0000
05.	123400000919A	AIR DUCT BRK(L) ES7632BT-0614-168ZZ	1.0000
06.	123400000917A	AIR DUCT BRK(R) ES7632BT-0614-168ZZ	1.0000
07.	参照 Product List	PCBA CPU BOARD	1.0000
08.	NP3ZZ7632008A	PCBA ES7632XC2-1114-168ZZ FAN BOARD	1.0000
09.	125400000123A	LIGHT PIPE ES5696BT-FLF-AO	6.0000
10.	146048-001	LABEL HI-POT	1.0000
11.	124031-010	SCREW 4X5mm WITH WASHER	2.0000
12.	120400000043A	CABLE FLAT IDC 2X12P TO IDC 2X12P 2.54mm 170mm DONG-WEI	1.0000
13.	124600000068A	SPACER HFM 5N STEEL(1215) M3X8X6X6mm	1.0000
14.(小C)	参照 Product List	FAN CONFIG	6.0000
15.(小C)	参照 Product List	BOX P/S 650W	2.0000
16.	123200000693A	IRON COVER ES7632BT-0614-168ZZ	1.0000
17.	124100004200A	SCREW FHM+B M 3X4-A(For HP)	9.0000
18.	246100000811A	F-P LABEL ES7632BT-0614-168ZZ(7710-32X-O-AC-F)	1.0000
19.	246103-002	ACCLABEL 40X10mm LT	2.0000
20.	125400000166A	LIGHT PIPE ES7632BT-1114-168AQ(7710-32X-A-AC-F)	1.0000
21.	123500000298A	SHIELD COVER ES7632BT-0614-168ZZ	1.0000

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