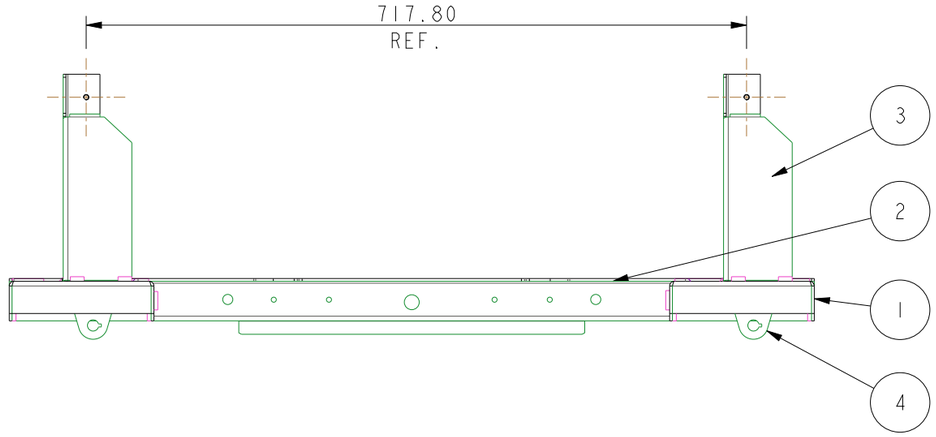
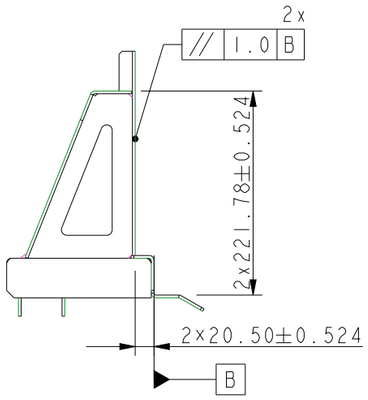
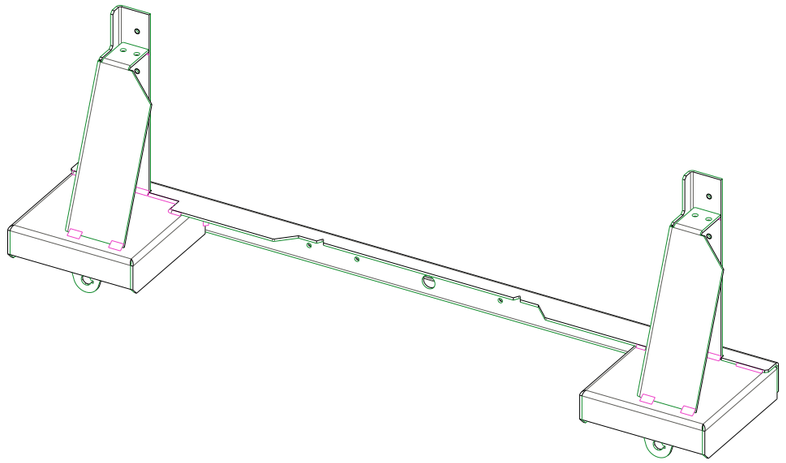
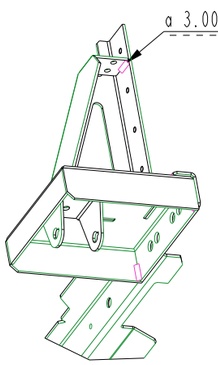
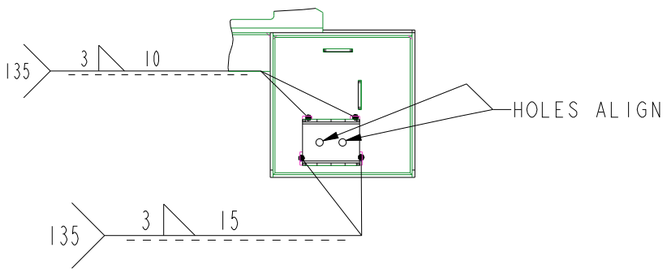


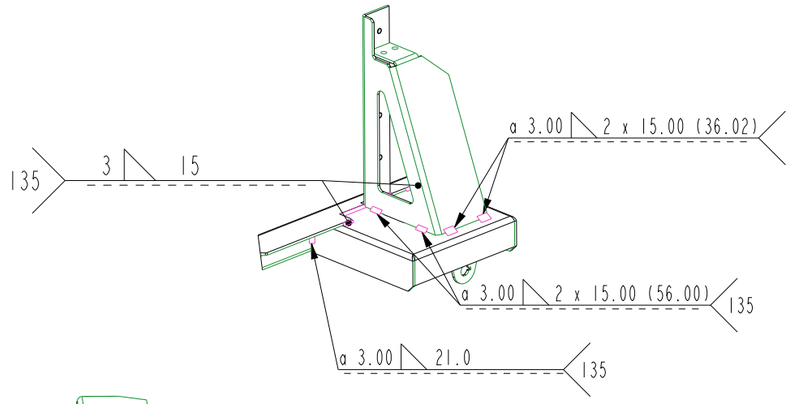


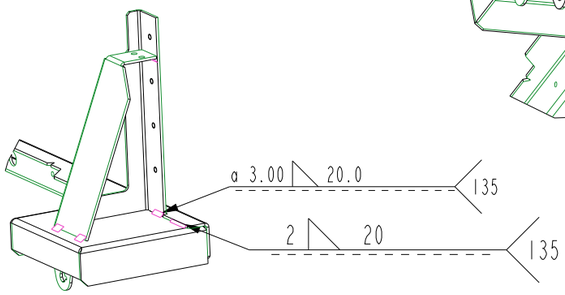


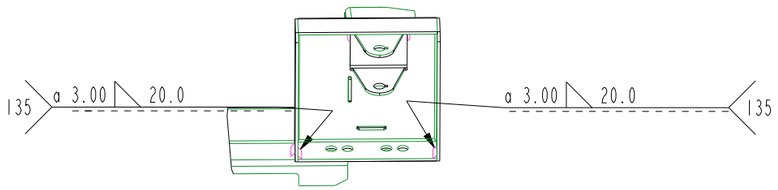












NOTES
- FINISH:- PAINTED
- REFERENCE DRAWINGS: - Na
- DIMENSIONS AND TOLERANCES INDICATED INCLUDE PAINT THICKNESS OF 0.12±10%
- ALL CRITICAL DIMENSIONS CP=> 1.33
- REFER TO 3D CAD MODEL FOR WELD LOCATION DEFINITON
- SHARP EDGES & BURRS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS, ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.
- ALL WELDING DIMENSIONS ARE MINIMAL REQUIRMENTS (UNLESS OTHERWISE STATED).
- WELDING SYMBOLS TO BS EN ISO 2553.
- RELEASE LEVEL: - Production

ITEM	QTY	DESCRIPTION	PART No.	DRWG No.
4	2	YOKE, CASTOR, FIXED BOLT ON	437911	C29319
3	2	STABILISER SIDE BRACE SM	432834	C29486
2	1	STABILISER JOINING PLATE SM	432835	C29483
1	2	STABILISER CASTOR PLATE SM	432836	C29481

BILL OF MATERIALS

2	BEAM UPGRADE & FASTENER	15/JAN/24	P.C.	B1-3
1	ECN 9628	14/11/22	S.S.	

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 6.2 Kg

TOLERANCE UNLESS OTHERWISE STATED ANSi STANDARD:
0.0 : ±0.8
0.00 : ±0.5
0.000 : ±0.25
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.15 @ A3

MATERIAL VARIOUS

DESCRIPTION ORV3 META

STABILISER ORV3 PNT

DWG No C29485

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1 OF 1