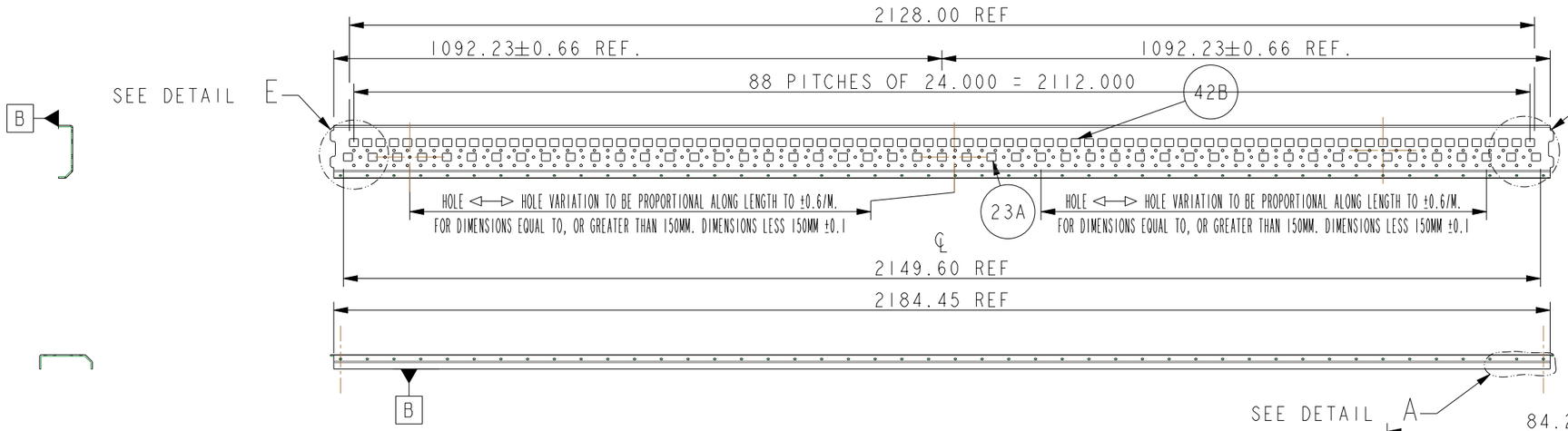
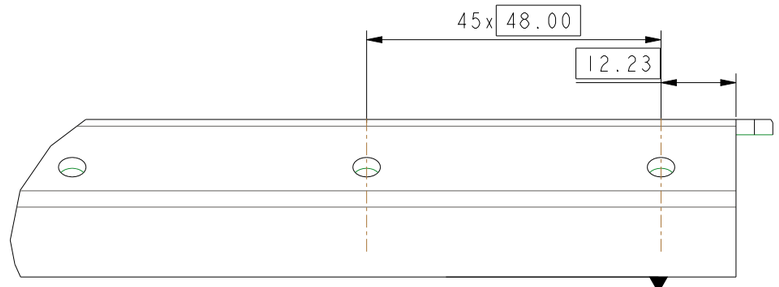
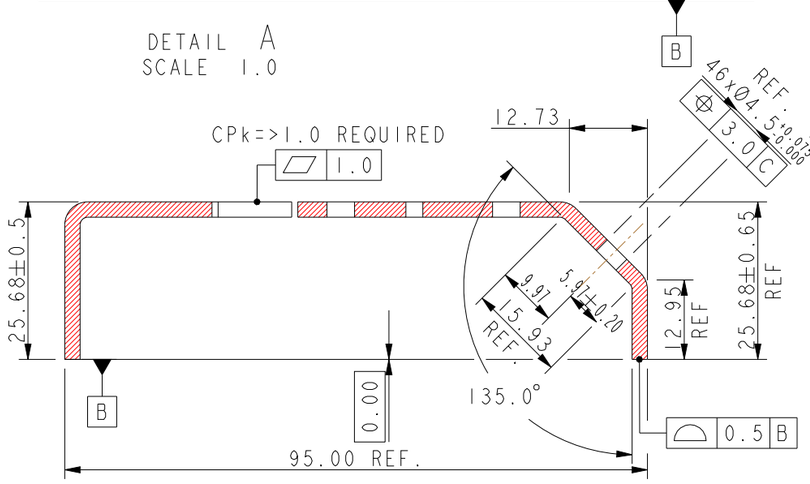
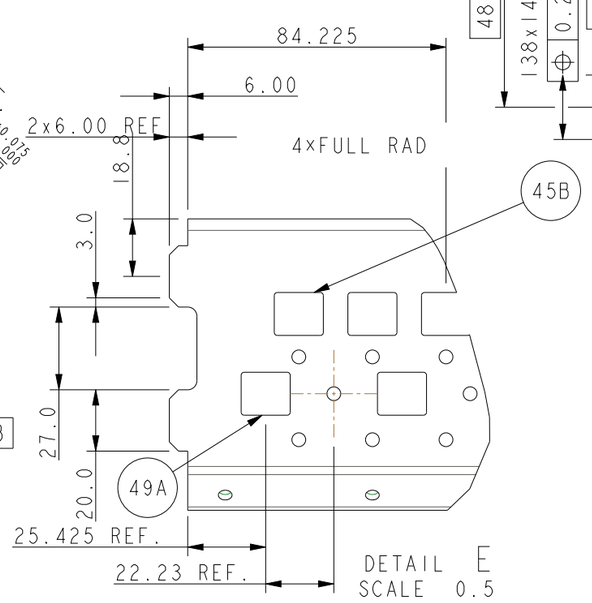




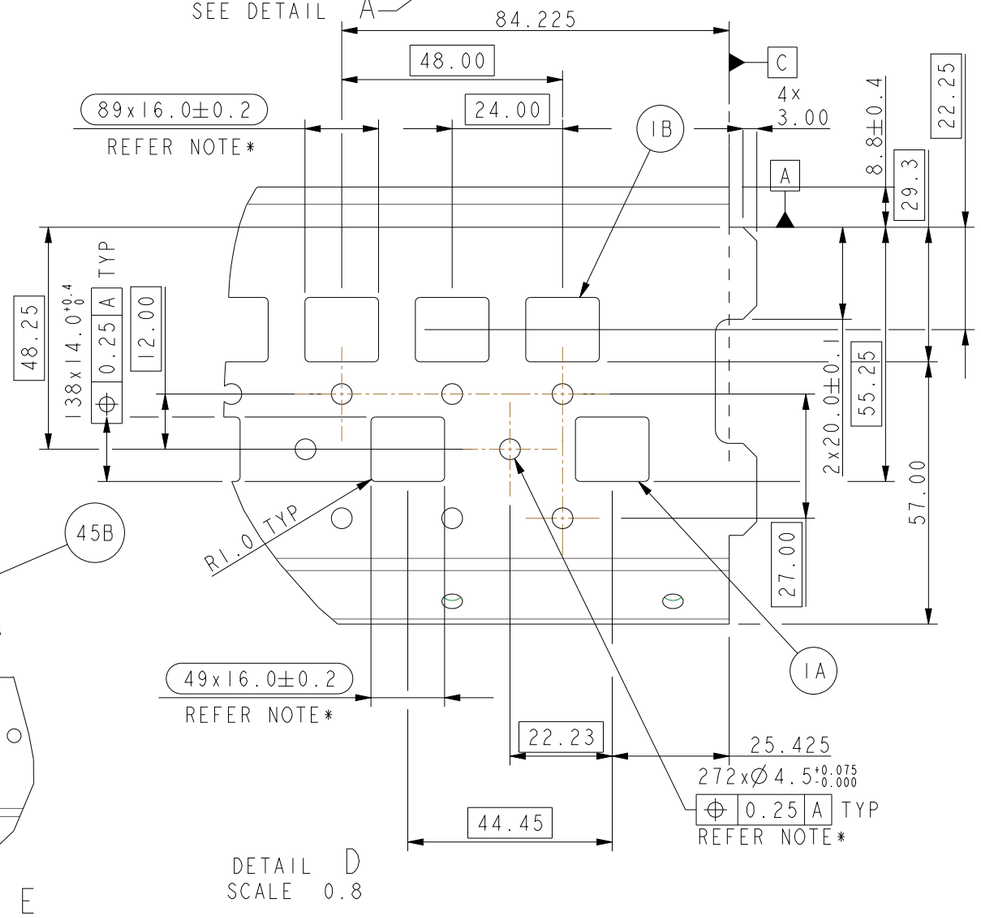
DETAIL A
SCALE 1.0



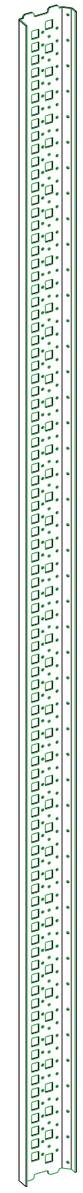
SECTION A-A
SCALE 1.0



DETAIL E
SCALE 0.5



DETAIL D
SCALE 0.8



NOTES

- FINISH:- RAW
- ALL DIMENSION CONTAINED IN () CONSIDERED "CRITICAL" CPk=> 1.33. BASIC DIMENSIONS ARE CONTAINED IN A RECTANGULAR BOX WITH THE TOLERANCE RANGE DEFINED IN THE ASSOCIATED GEOMETRICAL TOLERANCE.
- DIM * VARIATIONS TO BE PROPORTIONAL ALONG LENGTH TO ±0.6/M FOR DIMENSIONS EQUAL TO, OR GREATER THAN 150MM. DIMENSIONS LESS THAN 150MM ±0.1
- PUNCH-TO-PUNCH TOLERANCE FOR SQUARE AND ROUND OU/RU HOLES FOLLOW THE SAME VARIATIONS AS ABOVE
- REFERENCE DRAWINGS: - Na.
- SHARP EDGES & BURRS: - UNFINISHED (SHEET METAL / RAW) PARTS: ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715
- MATERIAL (SPECIFIC): - STEEL, MILD, COLD-ROLLED, to EN 10130:2006 Gr.DC01
- RELEASE LEVEL: - ECN Production

1±0.25

ISS.	E.C.N. No / DESCRIP	DATE	NAME	CHK'D
2	ECN 9653	14/12/22	P.C.	P.C.

Meta

THIRD ANGLE PROJECTION.

ALL DIM'S ARE IN MM.

MASS APPROX. 5.0 Kg

TOLERANCE UNLESS OTHERWISE STATED ANSi STANDARD:
0.0 : ±0.8
0.00 : ±0.5
0.000 : ±0.25
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.10 @ A3
MATERIAL MILD_STEEL_DC01 2.5 THK'
DESCRIPTION OPEN RACK V3 | META
PROFILE FRAME MEM. VERT INNER SM
DWG No C32514
2
1 OF 1