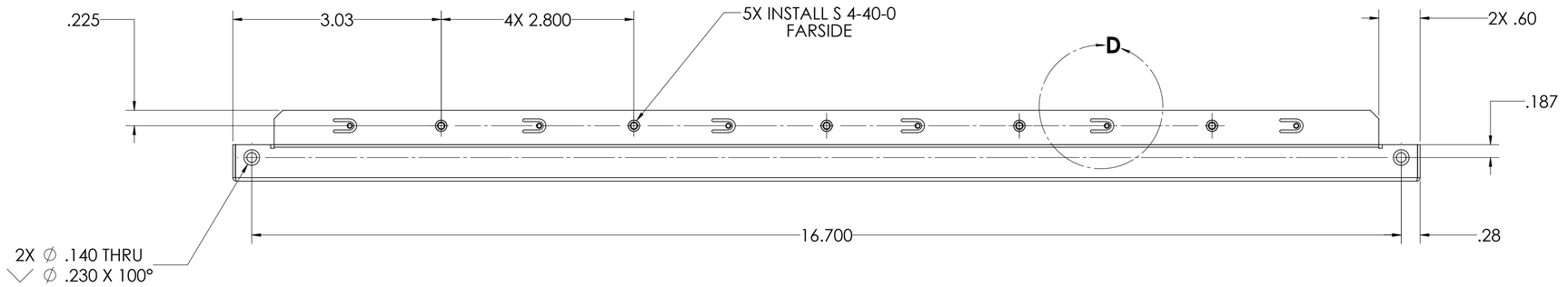
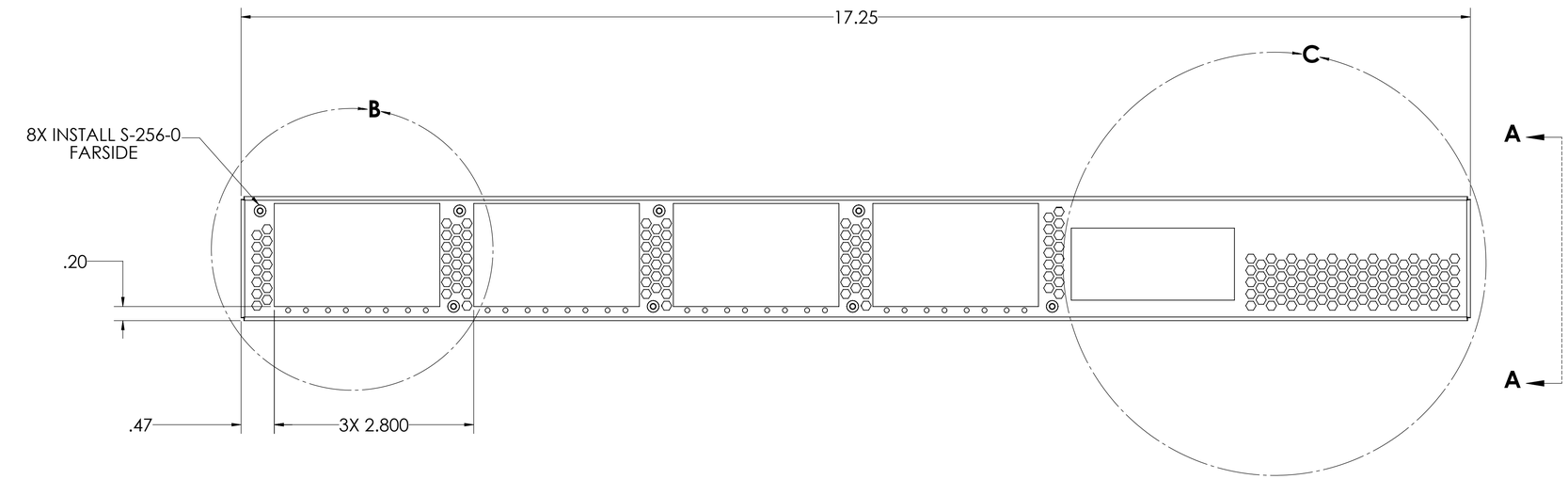
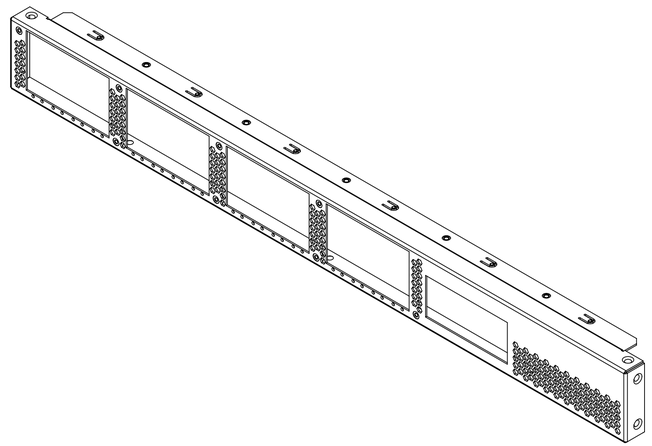
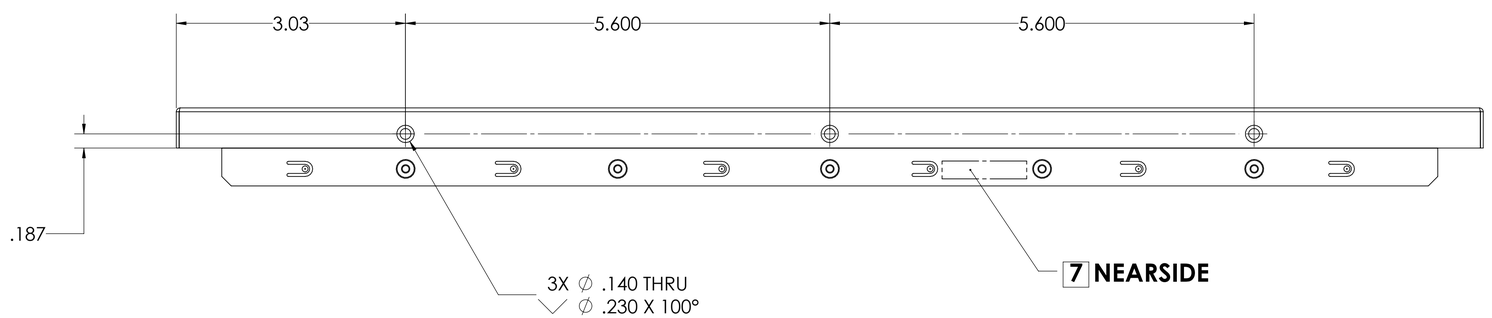
		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	E1	RELEASE TO PROTOTYPE	9-20-13	B. ASKARINAM









NOTES: (UNLESS OTHERWISE SPECIFIED).

1. ALL DIMENSIONS IN INCHES.
2. INTERPRET DRAWING IN ACCORDANCE WITH ANSI Y14.5M.
3. THIS DRAWING SHOWS CRITICAL AND INSPECTION DIMENSIONS, TOLERANCING, AND NOTES. REFER TO CAD DATABASE FOR NOMINAL FABRICATION DATA.
4. ALL BEND RADII TO BE MINIMUM.
5. FINISH: POWDER COATED, RAVEN BLK, BK-110 W/ SATIN TEXTURE MT-1055. PAINT ALL EXTERNAL SURFACES, MASK ALL THREADS AND HATCHED SURFACES. ALLOW MINIMUM OVERSPRAY INSIDE. SEE SHHET 3 FOR MASKING INSTRUCTIONS.
6. REMOVE ALL BURRS AND SHARP EDGES FOR SAFE HANDLING.
7. STAMP P/N# AND REV LEVEL WITH CONTRASTING INDELIBLE INK .12 HIGH CHARACTERS.

TOLERANCES:

ANGULAR..... ± 1°
XX..... ± .010
XXX..... ± .005

UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		NAME	APPROVED	DATE
	DRAWN	Bobby L		9-20-13
THIRD ANGLE PROJECTION	CHECKED			
INTERPRET PER ANSI Y14.5M-'94	ENGR	Bobby L		

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF INTERFACE MASTERS. ANY REPRODUCTION, IN PART OR AS A WHOLE, WITHOUT THE WRITTEN PERMISSION OF INTERFACE MASTERS CORP. IS PROHIBITED.

MATERIAL: .036 GAL-XC

FINISH: SEE NOTE

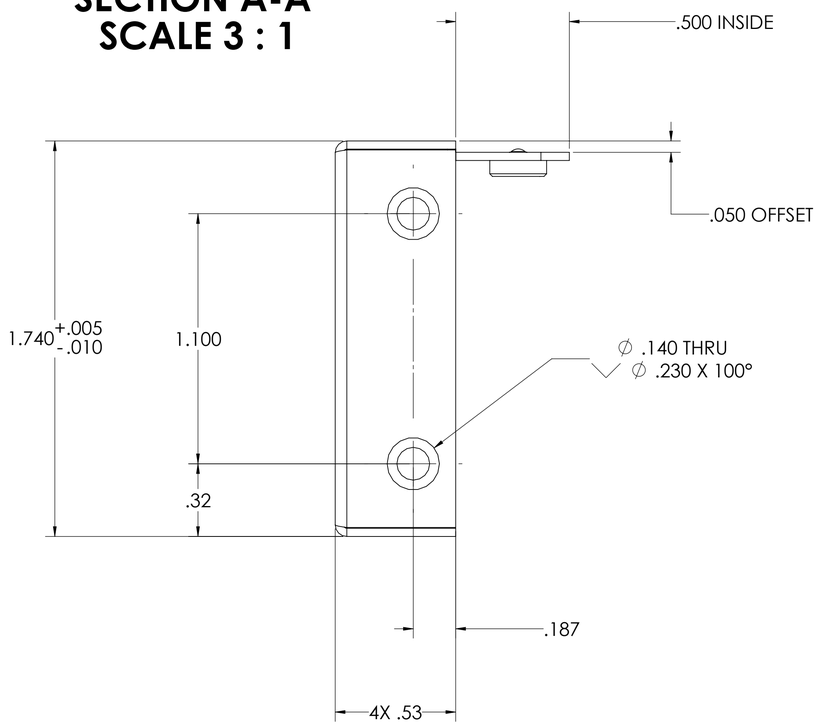
INTERFACE MASTERS

TITLE: NIAGARA 2972B-XLP, NIAGARA 2948-6XL, FRONT PANEL

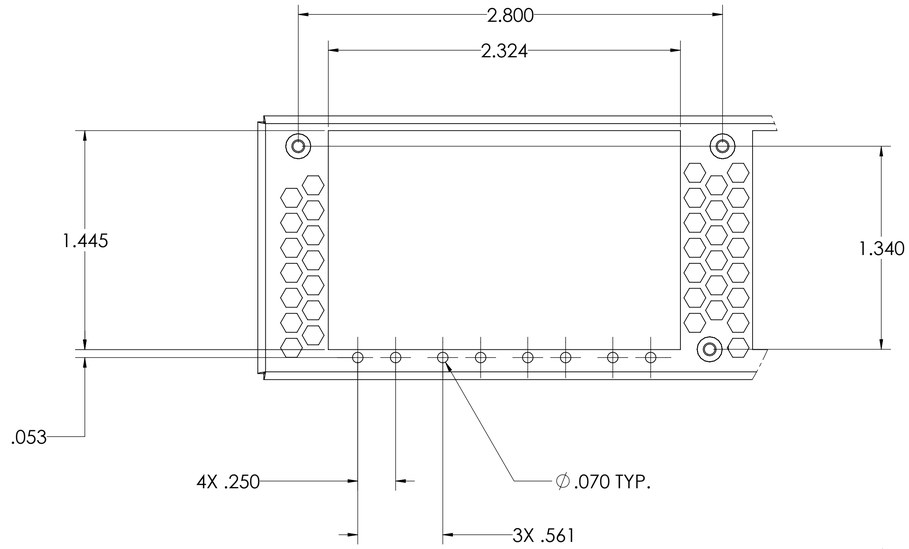
SIZE	DWG. NO.	REV
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FILE NAME: 001-IM3504-00.SLDDRW | SCALE: 1:1 | SHEET 1 OF 3

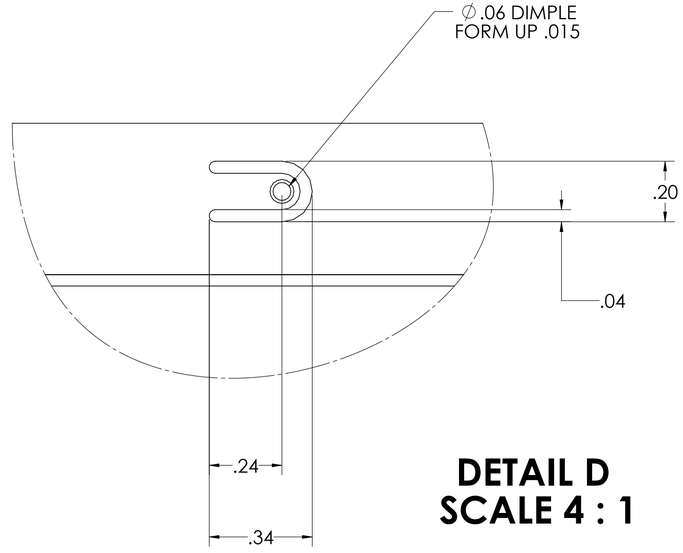
SECTION A-A
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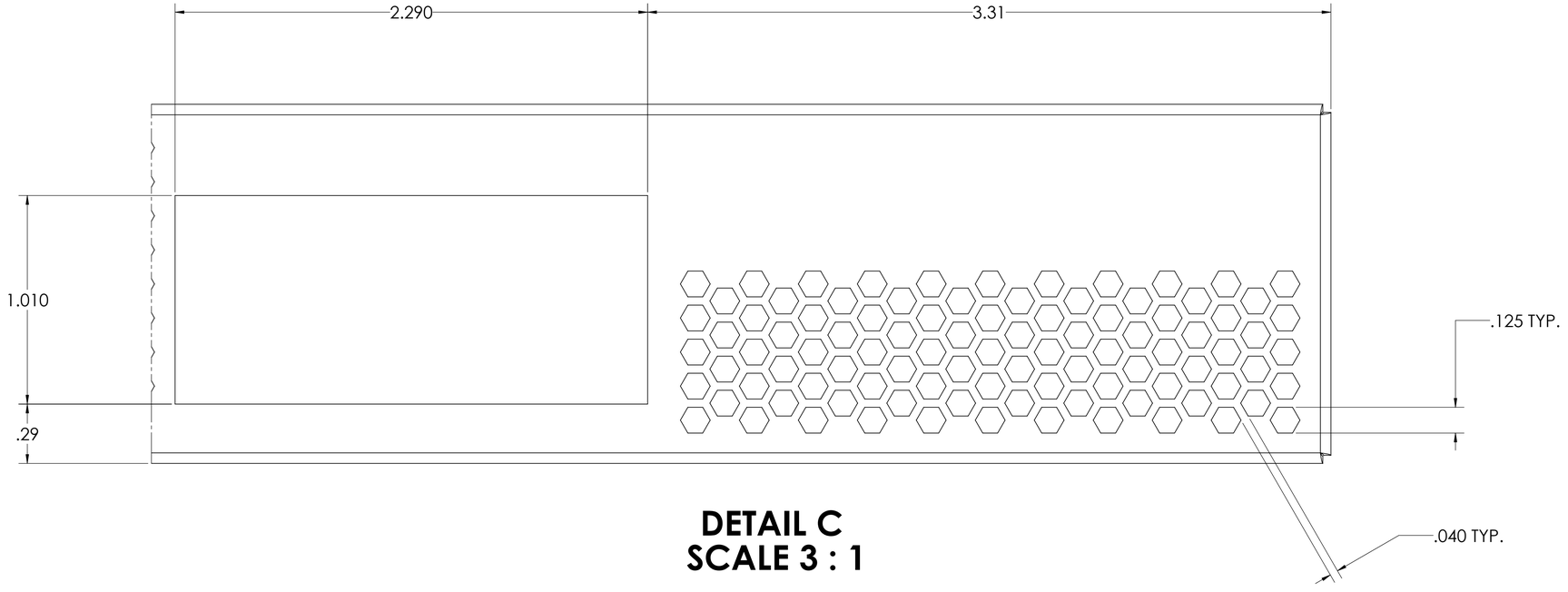
DETAIL B
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DETAIL D
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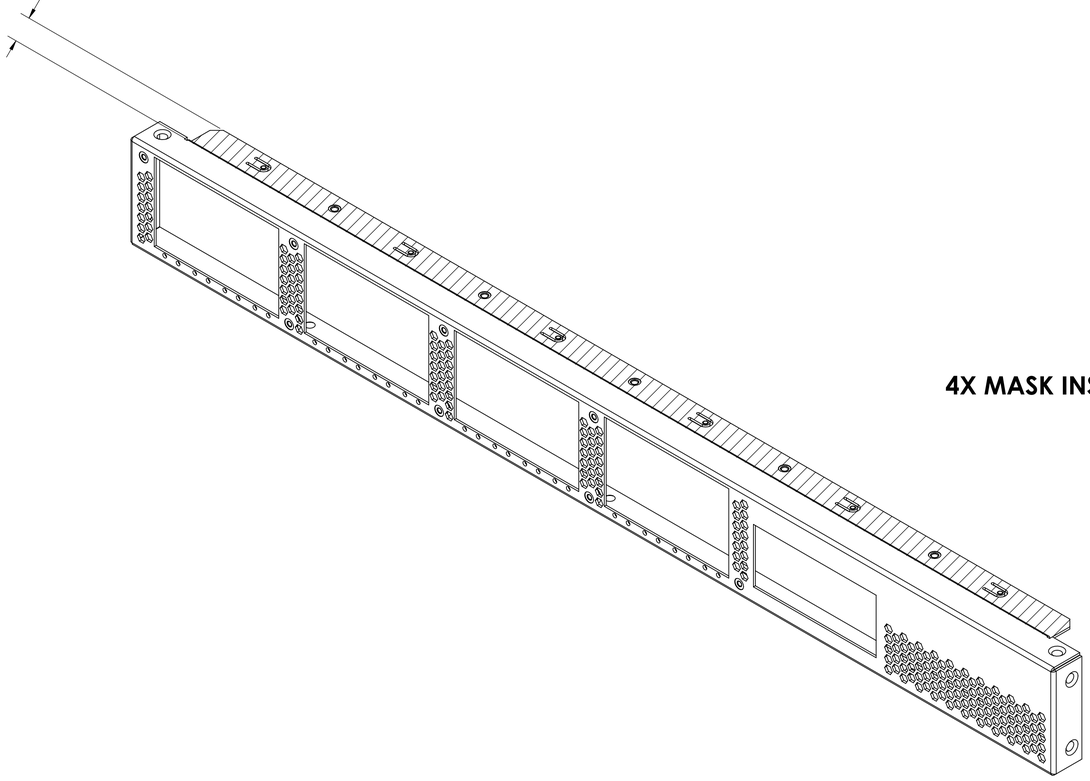


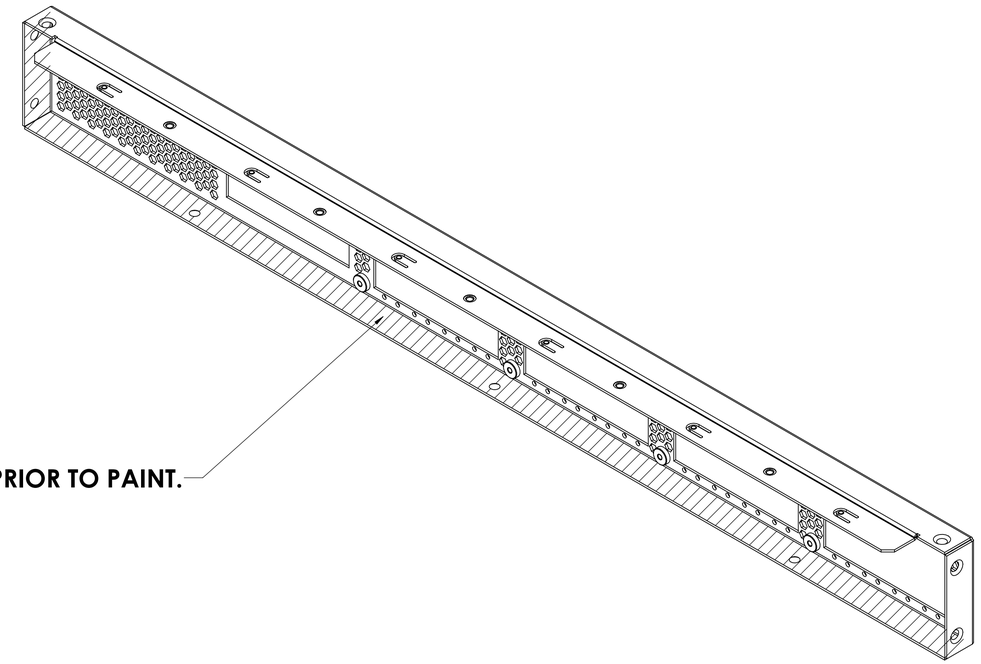
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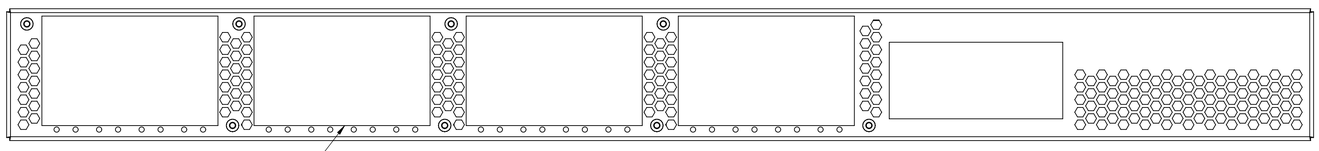
INTERFACE MASTERS		
SIZE D	DWG. NO. 001-IM3504-00	REV E1
	SCALE: 1:1	SHEET 2 OF 3

.045 MASK PRIOR TO PAINT.





4X MASK INSIDE FLANGES PRIOR TO PAINT.



6X MASK AROUND RECTANGLE CUTOUT EDGES PRIOR TO PAINT.

SCALE 1:1

INTERFACE MASTERS		
SIZE D	DWG. NO. 001-IM3504-00	REV E1
	SCALE: 1:1	SHEET 3 OF 3