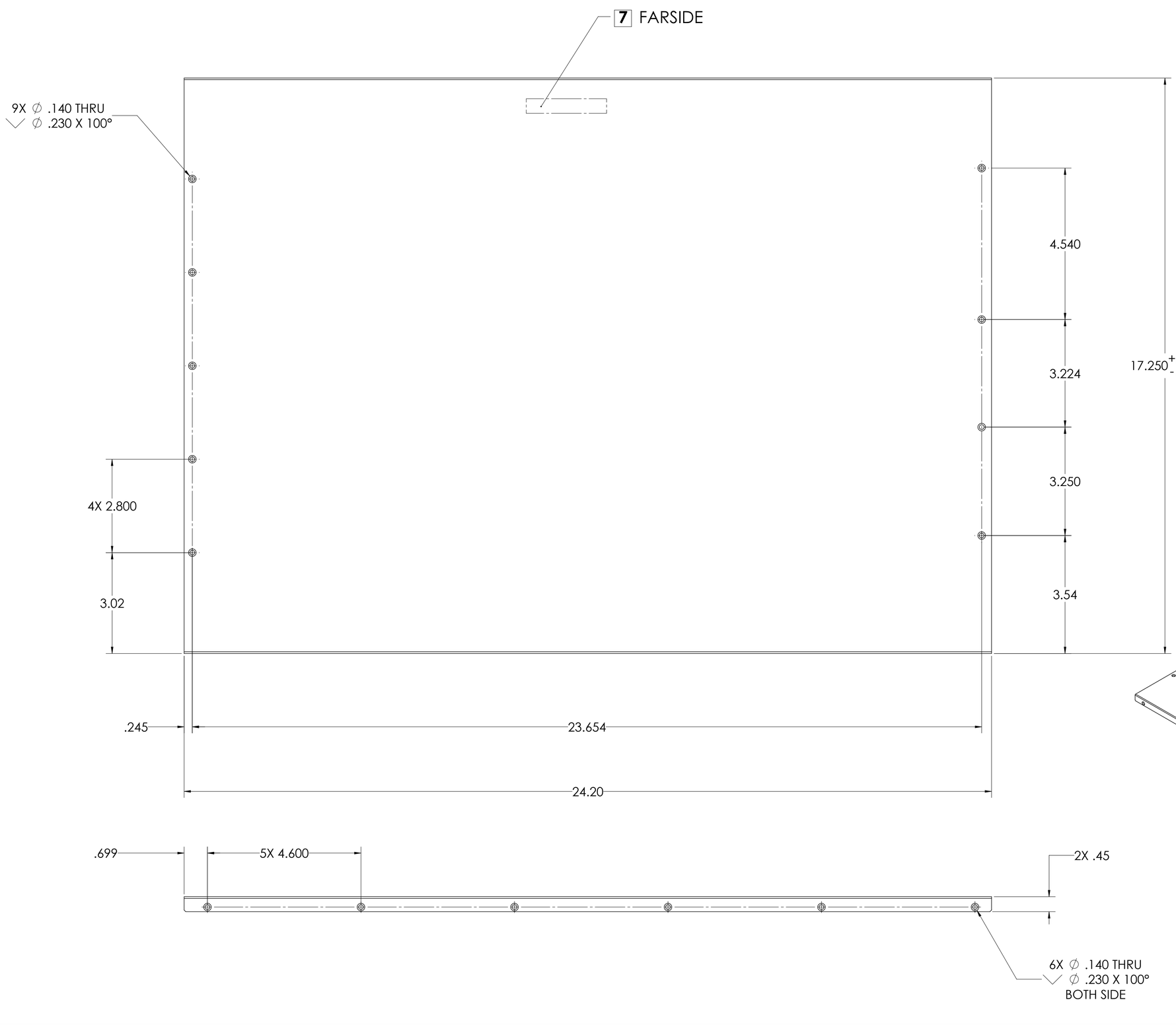
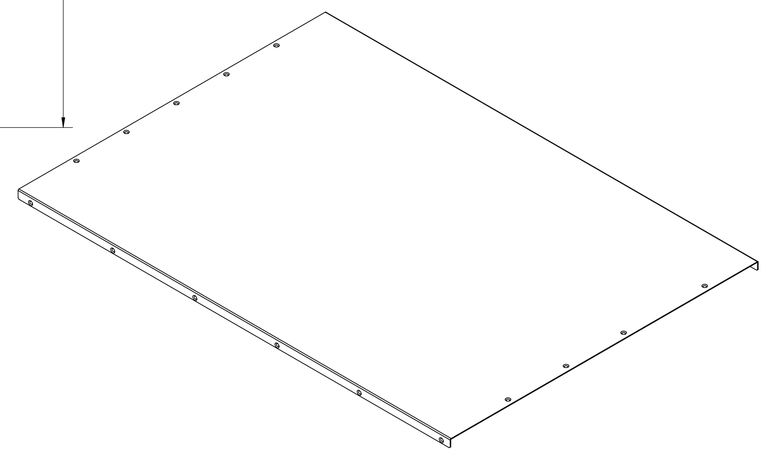
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	E1	RELEASE TO PROTOTYPE	3-22-13	B. ASKARINAM
	E2	DIM 24.20 WAS 23.20, DIM 23.654 WAS 22.654	4-11-13	B. ASKARINAM
	E3	DIM 17.25 WAS 17.235 AND UPDATE NOTE 5	9-3-13	B. ASKARINAM





NOTES: (UNLESS OTHERWISE SPECIFIED).

1. ALL DIMENSIONS IN INCHES.
2. INTERPRET DRAWING IN ACCORDANCE WITH ANSI Y14.5M.
3. THIS DRAWING SHOWS CRITICAL AND INSPECTION DIMENSIONS, TOLERANCING, AND NOTES. REFER TO CAD DATABASE FOR NOMINAL FABRICATION DATA.
4. ALL BEND RADII TO BE MINIMUM.
5. FINISH: POWDER COATED, RAVEN BLK,BK-110 W/ SATIN TEXTURE MT-1055. PAINT ALL EXTERNAL SURFACES AND EDGES, MASK ALL INSIDE.
6. REMOVE ALL BURRS AND SHARP EDGES FOR SAFE HANDLING.

7 STAMP P/N# AND REV LEVEL WITH CONTRASTING INDELIBLE INK .12 HIGH CHARACTERS.

TOLERANCES:

ANGULAR..... ± 1°
XX..... ± .010
XXX..... ± .005

UNLESS OTHERWISE SPECIFIED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		NAME	APPROVED	DATE
	DRAWN	Bobby L		3-22-13
THIRD ANGLE PROJECTION	CHECKED			
INTERPRET PER ANSI Y14.5M-94	ENGR	Bobby L		

PROPRIETARY AND CONFIDENTIAL

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INTERFACE MASTERS

TITLE: NIAGARA 2972B-XLP, TOP COVER

MATERIAL: .036 GAL-XC

FINISH: SEE NOTE

SIZE	DWG. NO.	REV
D	001-IM3405	E3

FILE NAME: 001-IM3405.SLDDRW | SCALE: 1:1 | SHEET 1 OF 1